

Illusions[®]

Vinyl Fence

The New Face of the American Landscape

- Beautify Your Outdoor Living Space
- Enjoy Stylish Privacy & Security
- Increase Your Property Value
- VMA Certified 100% Pure Virgin Vinyl Fence
- Choose from 36 Colors and 5 Woodgrains



MIAMI-DADE COUNTY
APPROVED



Your Fence
Your Color
Your Style
Your Choice



WWW.ILLUSIONSFENCE.COM

Why Illusions Vinyl Fence?

Because Your Home Deserves the Very Best!



You've done everything in your power to make your home fit your unique style.

Why would you settle for less from your fence?

You wouldn't. That's why Illusions Vinyl Fence is the perfect fit for your next fence installation. It's got everything you need all rolled up into a simple and affordable package.

Every vinyl fence we offer is extruded and fabricated in the United States. We have been proudly manufacturing and distributing fence and railing products for almost 50 years.

Designed with the sole purpose of allowing your creativity to flow, Illusions Vinyl Fence, Grand Illusions Color Spectrum, and Grand Illusions Vinyl Woodbond Series of vinyl fence products are the next step in the evolution of a product. Never before has fencing been done with such a huge degree of choices.

With 36 principal colors, 5 completely authentic woodgrains, and the ability to match a color of your choosing, you now have the perfect solution for your deck and railing. Both Grand Illusions Color Spectrum and Grand Illusions Vinyl WoodBond have a beautiful low gloss finish as well.

To find out more information, check out the website: www.illusionsfence.com



www.illusionsfence.com

LEFT: V3701 T&G privacy fence with framed Classic Victorian picket top shown in Grand Illusions Color Spectrum matte finish Patio White
FRONT COVER: QuickShip V300-6 6' high tongue and groove privacy fence shown in Grand Illusions Vinyl WoodBond Rosewood
BACK COVER: QuickShip V706-4 4' high stepped Classic Victorian picket fence shown in Classic White



Why Illusions Vinyl Fence?



Vinyl Manufacturers Association (VMA) Certified

As a Vinyl Manufacturers Association (VMA) certified company, Illusions Vinyl Fence is routinely tested and regulated to maintain the most stringent guidelines of quality and consistency in the fence industry. This is extremely important to you, the consumer, because VMA certified products must be made from 100% Pure Virgin Vinyl which is a structurally superior and longer lasting product than vinyl made from recycled plastics.



ASTM F964-13 Compliant

ASTM F964-13 is considered the most recognized testing specification for vinyl.

The purpose of this specification is to establish a recognized standard of quality for exterior vinyl profiles for use in assembling agricultural, commercial, and residential fencing and railing.



QuickShip™ InStock NO-WAIT Program

Got an important party coming up and need a fence quick?

We've got your solution. All styles of Illusions Vinyl Fence with the **QuickShip** logo and their matching 4' and 5' wide gates are in stock and available for immediate shipment.



Ready to Specify

Illusions Vinyl Fence styles are available on www.CADDetails.com to help you immediately specify for commercial and residential installations. Spec sheets, CAD files, PDFs, and more are ready to help you get your Illusions Fence installed today!



Made in the U.S.A.

Illusions Vinyl Fence has been a household name in the fence industry for almost 30 years and is proudly manufactured in the United States of America.



Warranty

The best looking products in the industry give you a great warranty as well!

Classic Illusions Fence is protected by a comprehensive limited lifetime warranty, and Grand Illusions Color Spectrum and Grand Illusions Vinyl WoodBond products are protected by a twenty year pro-rated warranty. For details and warranty related questions, please visit the Illusions fence website at www.illusionsfence.com.



www.illusionsfence.com

The Illusions Advantage

Beautify Your Outdoor Living Space
Enjoy Stylish Privacy & Security
Increase Your Property Value
Create a Gorgeous Backyard Oasis
Every Style is "Neighbor Friendly"
Match Your Fence to Your Home
Infinite Color and Woodgrain Choices
VMA Certified  100% Pure Virgin Vinyl

Illusions[®]
Vinyl Fence



V3215SQ Tongue & Groove vinyl privacy fence with square lattice top. Shown in Rosewood and Black.



Table of Contents

- Why Illusions Vinyl Fence? 3
- Color Options..... 10
- Solid Privacy Fence..... 16
- Privacy Fence with Lattice Tops..... 24
- Privacy Fence with Picket Tops 32
- Semi-Privacy Fence 40
- Board-on-Board Fence 46
- Lattice Fence..... 48
- Classic Victorian Picket Fence 52
- Contemporary Picket Fence 60
- Ornamental Picket Fence 66
- Post & Rail Fence 68
- Curved & Bent Rails and Transition Sections 72
- Gates..... 80
- Arbors & Pergolas..... 90
- Caps & Hardware 96
- Specifications..... 98
- Vinyl Railing..... 99

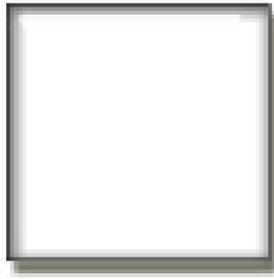
V3701-6 6' high tongue and groove privacy fence with framed Classic Victorian picket top. Shown in Classic Clay (NEW).



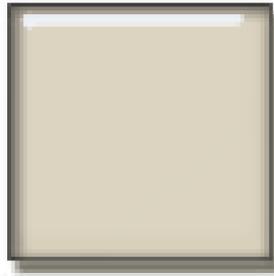
COLOR OPTIONS

Classic Series

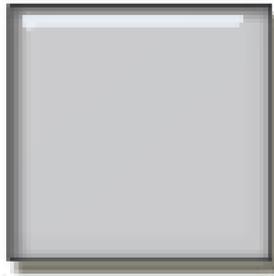
Looking for something simple and timeless? Check out your 4 Illusions "Classic" color options. White, Beige, Gray, and Clay.



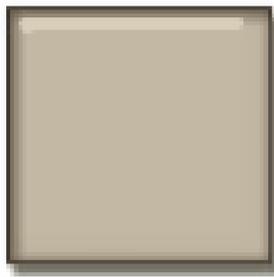
CLASSIC WHITE



CLASSIC BEIGE



CLASSIC GRAY



CLASSIC CLAY (NEW!)

ALL COLORS SHOWN ARE APPROXIMATE. SEE PHYSICAL SAMPLE FOR ACTUAL COLOR.



QuickShip V300-6CL
6' Height Tongue and Groove panels with 7/8" x 6" boards, 1-1/2" x 5-1/2" top and bottom horizontal rails, a metal reinforcement channel in the bottom rail, and 7/8" x 1" U-Channel edgings to add a unique and attractive aesthetic. Shown in the color Classic Clay (NEW FOR 2018).

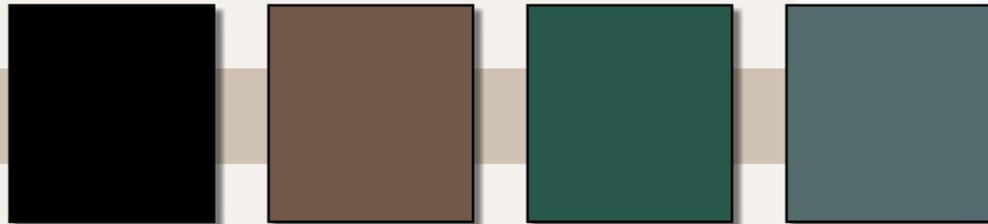
All Classic Series Colors Are Available in V300-6 **QuickShip**

For other styles and colors that are in stock all the time, just look for the **QuickShip** logo.

Color Vinyl Fence!

All Illusions Fence Styles are available in ALL colors!

Grand Illusions Color Spectrum™ is the next evolution of a product. Choose from 32 different low gloss colors of vinyl fence. You can even Mix 'n' Match™ your colors to create incredible home accent matching fence installations.



Black Brown Hunter Green Slate Gray

Grand Illusions Color Spectrum V300-6 QuickShip™ Colors

The above four QuickShip colors with matching posts, caps, and matching 4' and 5' wide gates are in stock and available for immediate shipment in 6' high V300-6 tongue and groove privacy styles. (For these and other Illusions Fence styles available in QuickShip™, look for the QuickShip logo throughout the brochure.)

ALL COLORS SHOWN ARE APPROXIMATE. SEE PHYSICAL SAMPLE FOR ACTUAL COLOR.



- 32 Principal Color Choices
- Low Gloss Matte Finish
- Available in All Styles
- Mix 'n' Match™ Your Colors
- Sky2Blue™ Color Protection



QuickShip V300-6 6' high T&G vinyl privacy fence in Black



Endless Color Possibilities...

All of these beautiful low gloss Grand Illusions Color Spectrum colors are created to match common home accent colors. You can Mix 'n' Match™ them with any other Illusions colors as well. (These colors are not available through the QuickShip™ program. Ask your local dealer for delivery times.)

ALL STYLES AVAILABLE IN ALL COLORS.

Colors shown are approximate. See physical sample for actual color.

Patio White	Tan	Seacoast Gray	Eastern Green	Barn Red	Adobe
Autumn Orange	Federal Blue	Colonial Yellow	Millennium Gray	Evergreen	Sahara
Brick Red	Olive	Burgundy	Antique White	Brownstone	Prairie Dust
Sky Blue	Sage	Midnight Blue	Atlantic Blue	Bordeaux	Forest Green
Seafoam Green	Vintage Wine				
Desert Sand	Dark Royal Blue				

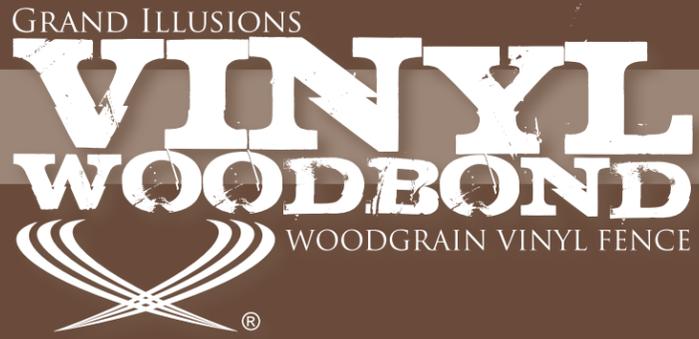
Need a custom color?

Give us a swatch and we'll match it!

The *Grand Illusions Color Spectrum "Designer Series"* allows you to match any color. This creates limitless color possibilities for any fence application.



COLOR OPTIONS



The Most Authentic Vinyl Woodgrain in the Fence Industry!

"No other product even comes close..."

With the unmatched detail of real wood and the low maintenance advantage of vinyl, you are sure to fall in love with Grand Illusions Vinyl Woodbond woodgrain vinyl fence. It looks just like 5 gorgeous flavors of pre-stained wood fence with a low gloss matte finish. Your friends will be knocking on it asking if it's real.

You can even Mix 'n' Match™ Grand Illusions Vinyl WoodBond with any other Grand Illusions colors or woodgrains to create your own unique fencing creations. No other product even comes close to this versatility.



Mahogany

Walnut

Rosewood

Eastern White Cedar

Driftwood



All Grand Illusions Vinyl WoodBond Grains Are Available in V300-6 **QuickShip**

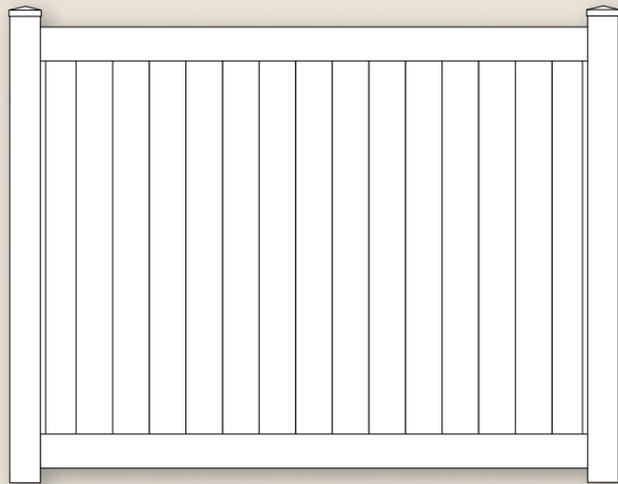
ALL COLOR SWATCHES SHOWN ARE APPROXIMATE. SEE PHYSICAL SAMPLE FOR ACTUAL COLOR.

QuickShip V300-6 6' Height shown in Grand Illusions Vinyl WoodBond Eastern White Cedar with French Gothic (V55FG) post caps

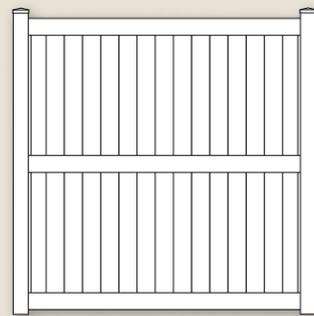
Solid Privacy Fence



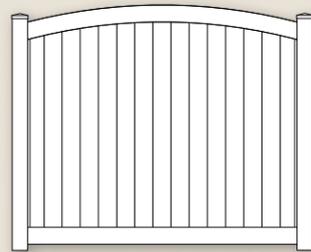
"The most popular fence in the industry." Illusions tongue and groove privacy fence panels have 7/8" x 6" boards, 1-1/2" x 5-1/2" top and bottom horizontal rails, a metal reinforcement channel in the bottom rail, and 7/8" x 1" U-Channel edgings to add a unique and attractive aesthetic.



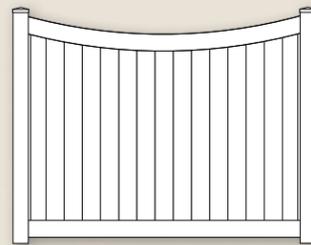
V300
Tongue & Groove Privacy Fence



V300-8
8' High T&G Privacy Fence
(7' high and up have mid-rail)



VBF300
Tongue & Groove Privacy Fence
With Crowned "F" Rail



VBG300
Tongue & Groove Privacy Fence
With Scalloped "G" Rail



Cap Options



www.illusionsfence.com

V300 SERIES **QuickShip** STYLES AVAILABLE: Classic White V300-4, Classic White V300-5, Classic White V300-6, Classic White V300-8, Classic Beige V300-6BG, Classic Gray V300-6GY, Classic Beige Boards with Classic White Rails V300-6BW, Classic Gray Boards with Classic White Rails V300-6GW, Black V300-6, Brown V300-6, Hunter Green V300-6, Slate Gray V300-6, Mahogany V300-6, Walnut V300-6, Rosewood V300-6, Eastern White Cedar V300-6, and Driftwood V300-6. All with matching 4' and 5' wide gates.

QuickShip V300-6 "The most popular fence in the industry." Illusions Classic White tongue and groove privacy panels have 7/8" x 6" boards, 1-1/2" x 5-1/2" top and bottom horizontal rails, a metal reinforcement channel in the bottom rail, and 7/8" x 1" U-Channel edgings to add a unique and attractive aesthetic. Shown with a VBG4-46SQ crowned square lattice topped gate.



V300 Privacy Fence

A tongue and groove pool-friendly good-neighbor fence style that is available in all colors and wood grains.

SEE MORE GREAT IMAGES AT WWW.ILLUSIONSFENCE.COM



QuickShip V300-6 6' height vinyl privacy fence with 6" wide tongue and groove boards and 1-1/2" x 5-1/2" top and bottom rails. Shown in Grand Illusions Vinyl WoodBond Rosewood.

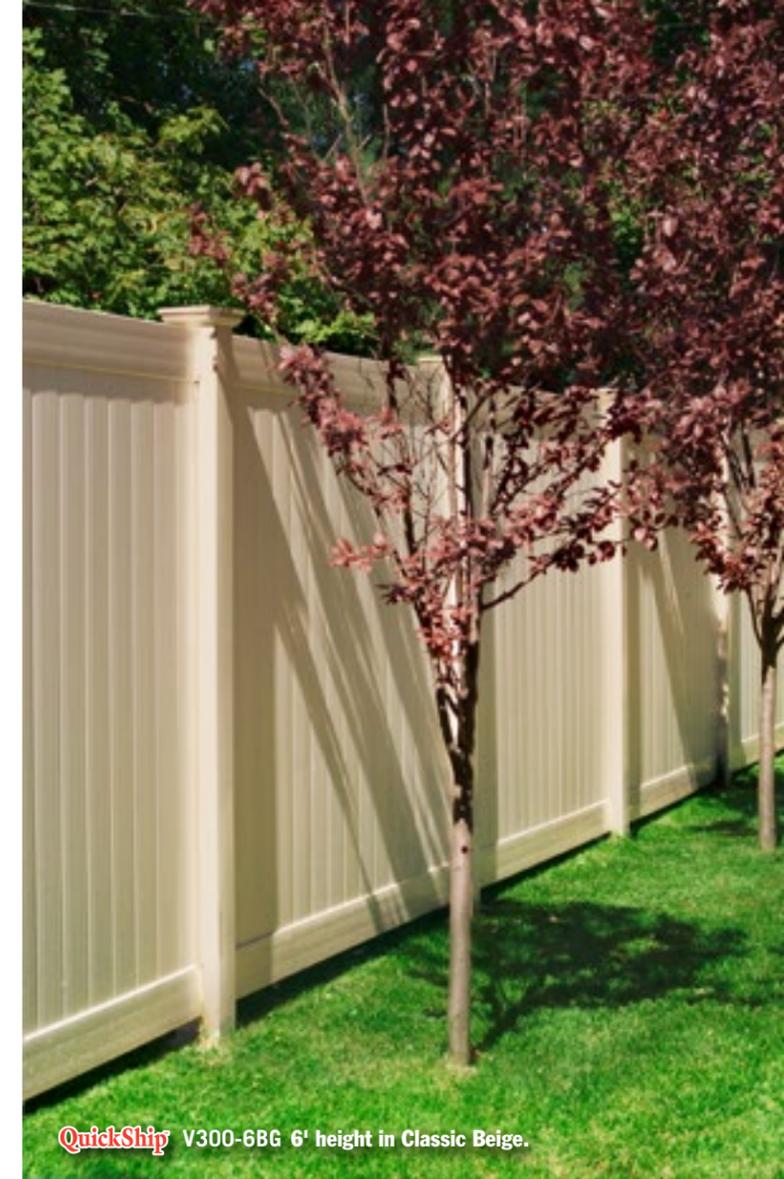


QuickShip V300-6BW 6' height shown with Classic Beige boards and Classic White posts, rails, and a Classic White VARBG with square lattice.



VINYL WOODBOND

QuickShip V300-6 6' height in Grand Illusions Vinyl WoodBond Walnut with French Gothic Caps

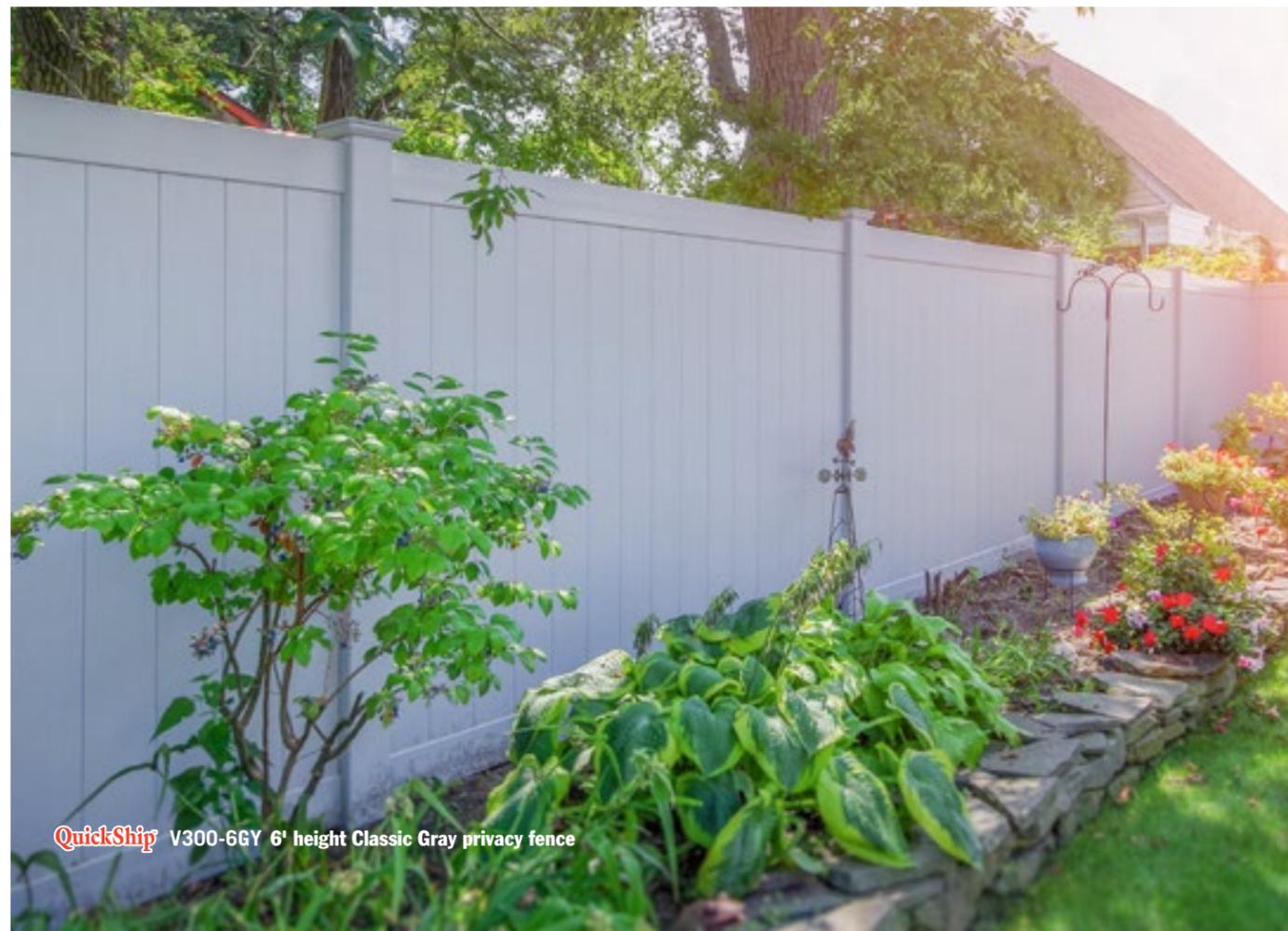


QuickShip V300-6BG 6' height in Classic Beige.

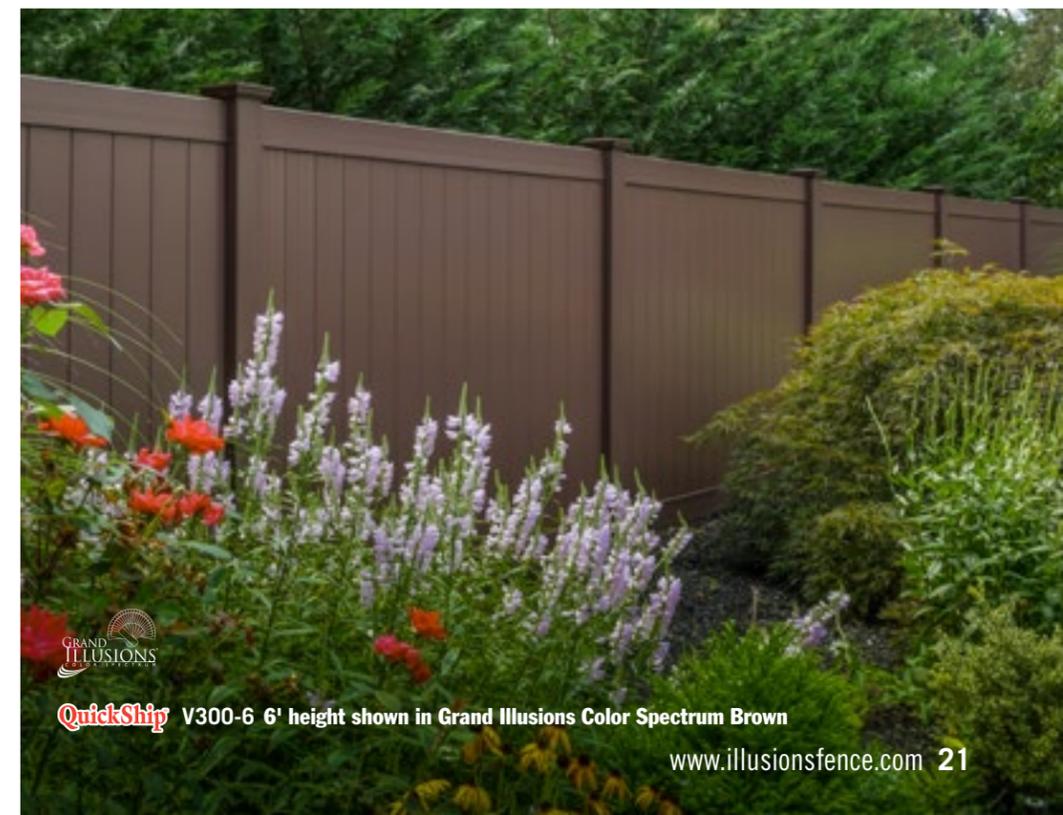


8'
High

QuickShip V300-8 8' high privacy fence in Classic White. Perfect for homes next to busy roads.



QuickShip V300-6GY 6' height Classic Gray privacy fence



GRAND ILLUSIONS

QuickShip V300-6 6' height shown in Grand Illusions Color Spectrum Brown



VINYL WOODBOND

QuickShip V300-6 6' height Shown in Grand Illusions Vinyl WoodBond Mahogany



QuickShip V300-6GW 6' height Classic Gray boards and Classic White posts shown with a VBG4-46GW accent gate



VBF300 Crowned "F" top rail on a V300 section in Classic White

CUSTOM CURVES AVAILABLE



GRAND ILLUSIONS

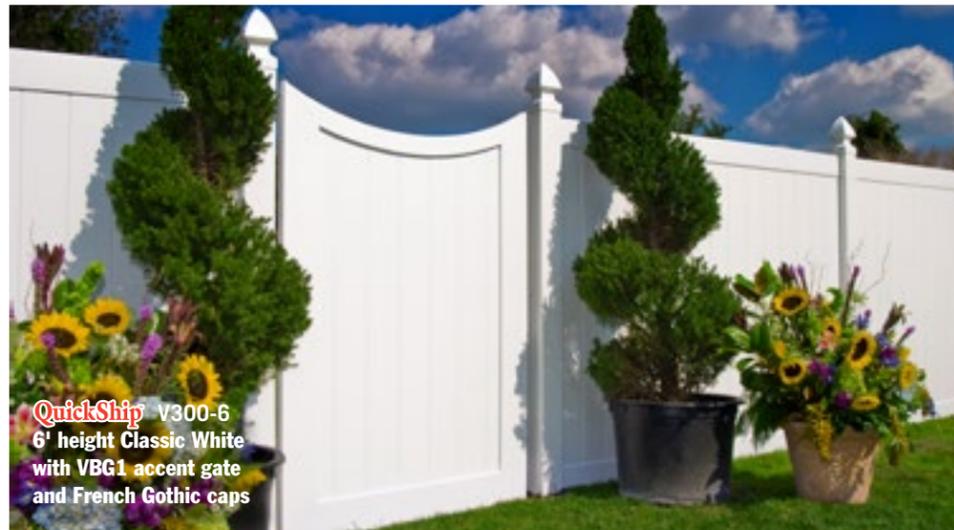
V300 Grand Illusions Color Spectrum Evergreen and Antique White



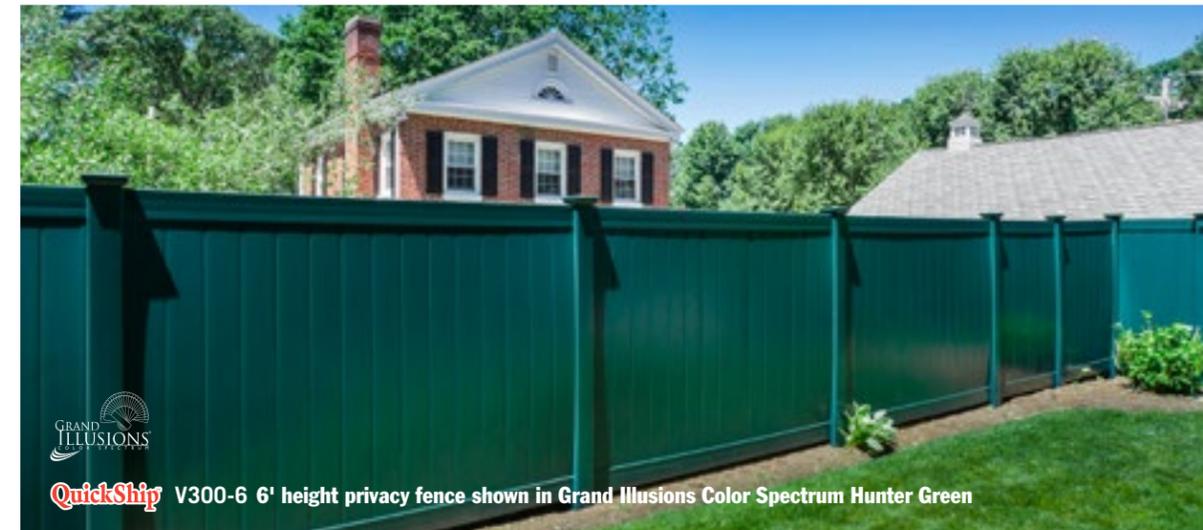
NEW COLOR Driftwood

VINYL WOODBOND

QuickShip V300-6 Vinyl privacy fence with 6" wide tongue and groove boards and 1-1/2" x 5-1/2" top and bottom rails. Shown in Grand Illusions Vinyl WoodBond Driftwood (NEW).

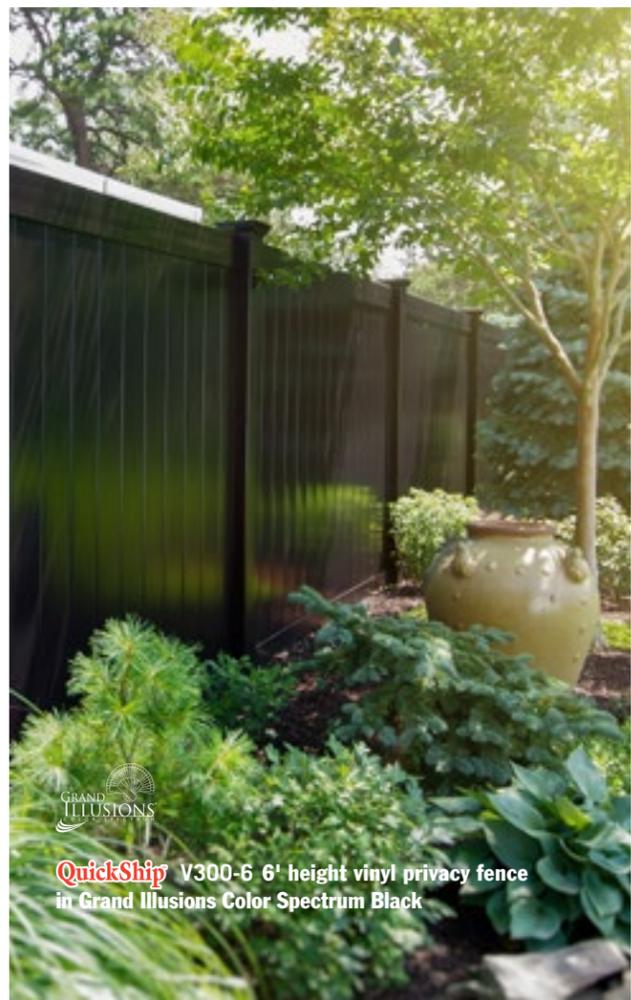


QuickShip V300-6 6' height Classic White with VBG1 accent gate and French Gothic caps



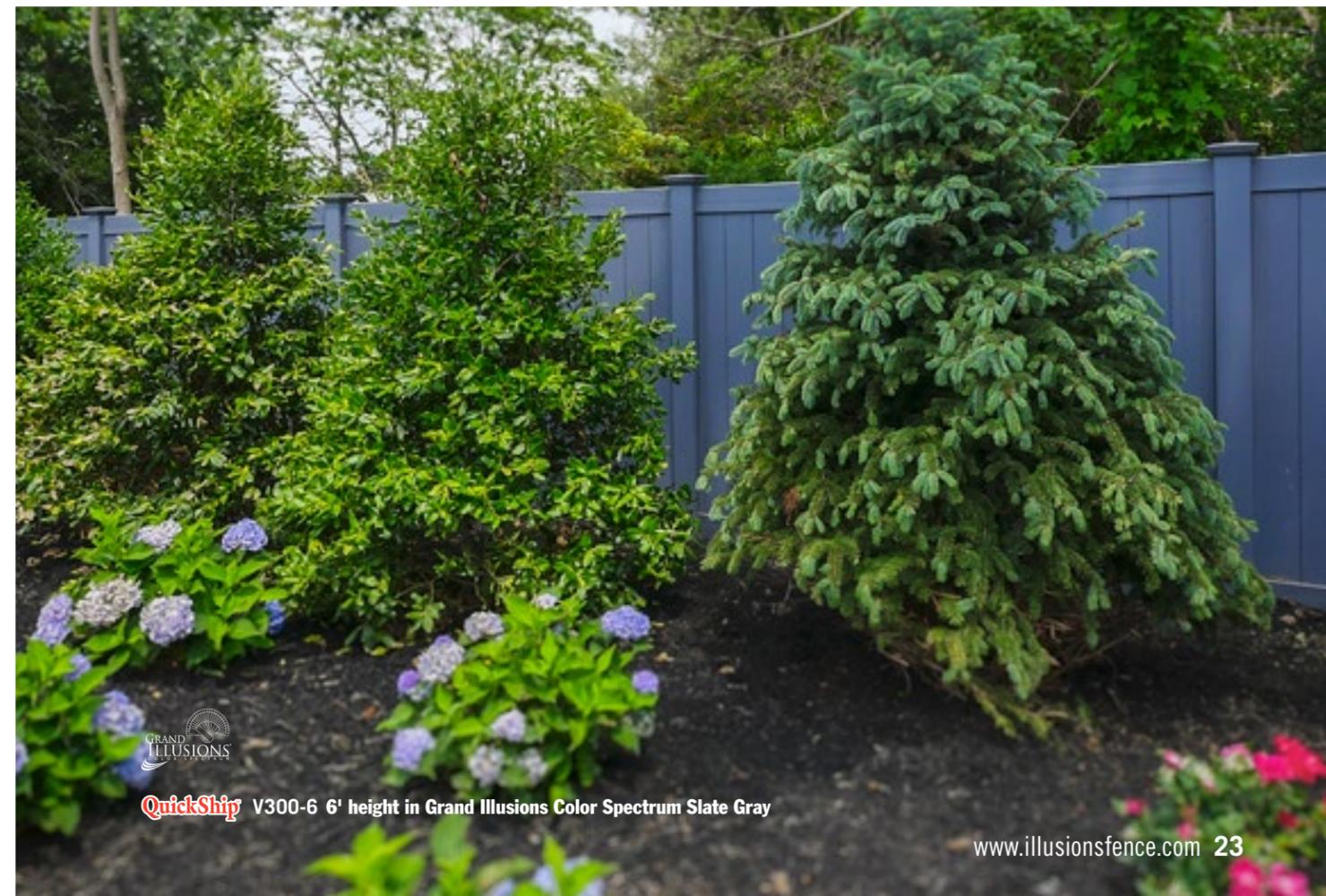
GRAND ILLUSIONS

QuickShip V300-6 6' height privacy fence shown in Grand Illusions Color Spectrum Hunter Green



GRAND ILLUSIONS

QuickShip V300-6 6' height vinyl privacy fence in Grand Illusions Color Spectrum Black



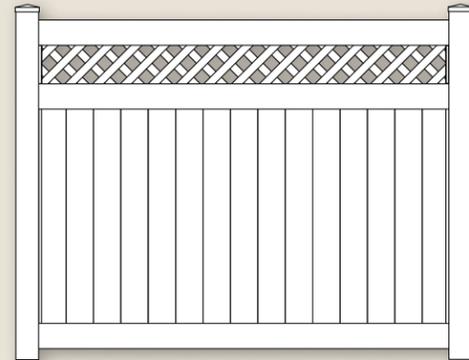
GRAND ILLUSIONS

QuickShip V300-6 6' height in Grand Illusions Color Spectrum Slate Gray

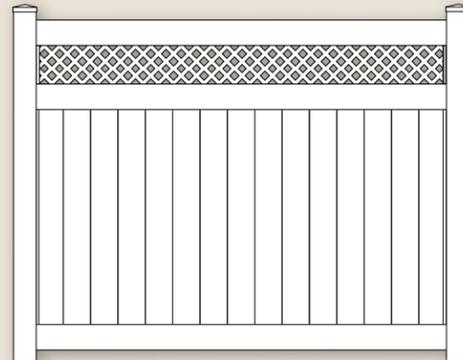
Privacy Fence with Lattice Tops



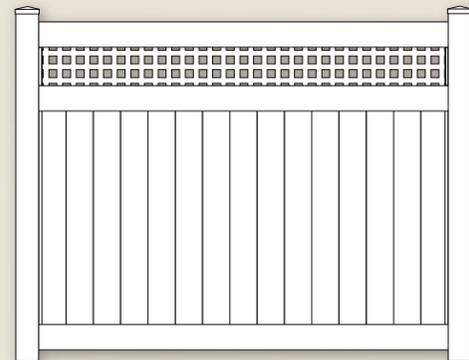
These popular lattice topped Illusions Vinyl Fence tongue and groove privacy panels have 7/8" x 6" boards, 1-1/2" x 5-1/2" top, middle, and bottom horizontal rails, a metal reinforcement channel in the bottom rail, and 7/8" x 1" U-Channel edgings to add a unique and attractive aesthetic.



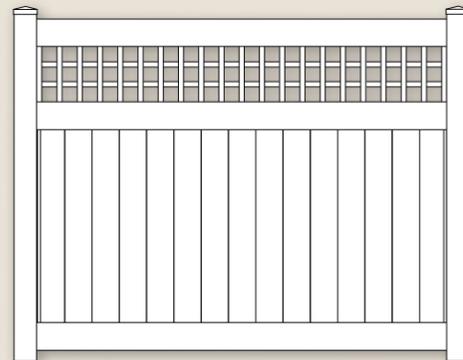
V3215D
Privacy Fence with Lattice Top



V3215DS
Privacy Fence with Small Lattice Top



V3215SQ
Privacy Fence with Square Lattice Top



V32150E
Privacy Fence with Old English Lattice Top
(All rails are 2" x 6". Old English Lattice features 7/8" x 1-1/2" Pickets Crossing Through 1-1/2" x 1-1/2" Pickets)



www.illusionsfence.com

QuickShip STYLES AVAILABLE: Classic White V3215D-5, Classic White V3215D-6, Classic Beige V3215D-6BG, Classic White V3215DS-6, Classic White V3215SQ-6. All with matching 4' and 5' wide gates.

QuickShip V3215DS-6 6' high tongue and groove privacy fence with 1" small diagonal lattice. Shown in Classic White.

Mix 'n' Match™ Your Sections

The beauty of Illusions Vinyl Fence's huge color selection is made so much more apparent when you realize that you can "Mix 'n' Match™" your fence color any way you wish. This gives you INFINITE color and style options to match your home and outdoor living space.

TRY OUT THE *ILLUSIONS FENCE DESIGNER*
WWW.ILLUSIONSFENCE.COM



V3215SQ Mix 'n' Match tongue and groove vinyl privacy fence with 1-3/4" square lattice top shown in Grand Illusions Color Spectrum Adobe and Barn Red.



A. 

A. V3215D
Tongue and groove vinyl privacy fence with 2-3/4" diagonal lattice top. Shown in Grand Illusions Vinyl WoodBond Rosewood.

B. V3215DS-BW
Tongue and groove vinyl privacy fence with 1" small diagonal lattice top. Shown in Classic White and Classic Beige.

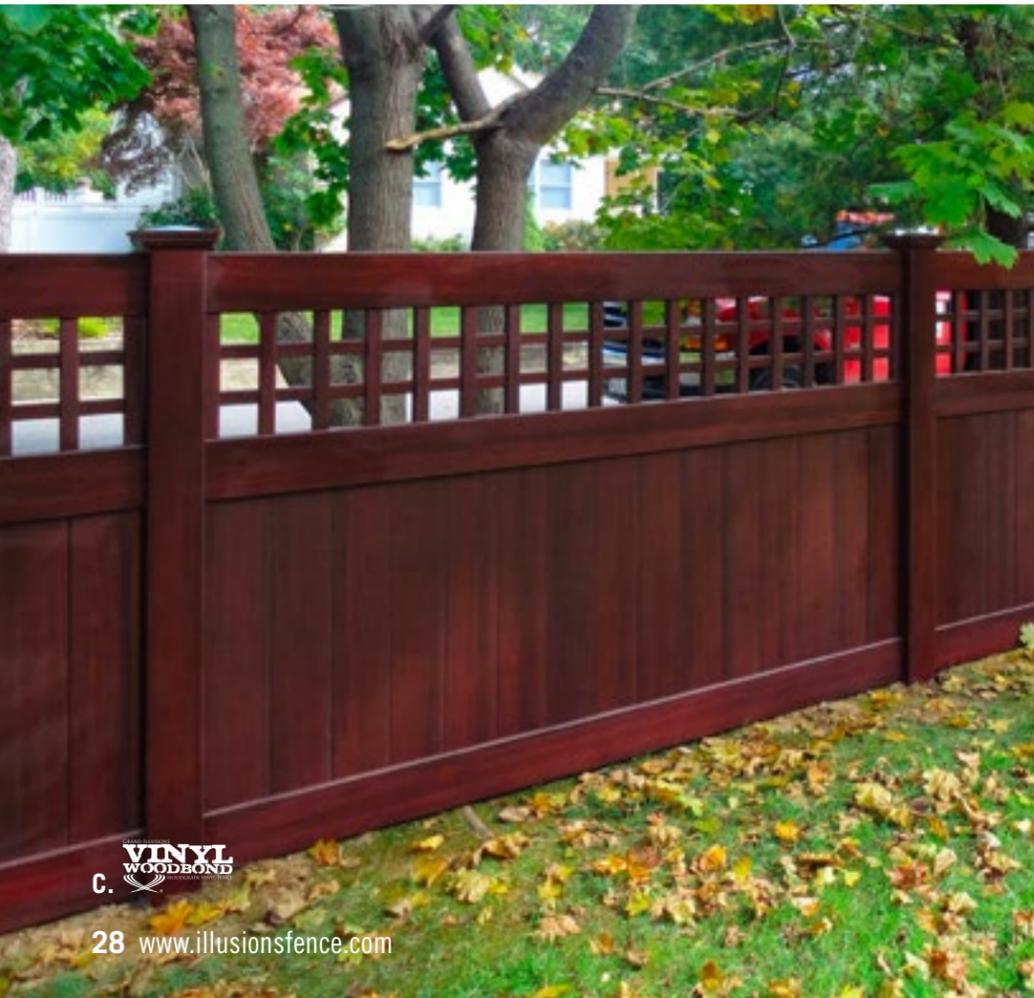
C. V32150E
T&G vinyl privacy fence with Old English lattice top (7/8" pickets through 1-1/2" pickets) in Grand Illusions Vinyl WoodBond Mahogany.

D. QuickShip V3215D-6
6' high tongue and groove vinyl privacy fence with 2-3/4" diagonal lattice top. Shown in Classic White.



B.

Commercial Applications Too!



C. 



D.



VINYL WOODBOND

V3215SQ T&G vinyl privacy fence with 1-3/4" square lattice top shown in Grand Illusions Vinyl WoodBond Mahogany.



GRAND ILLUSIONS

V3215DS Tongue & groove vinyl privacy fence with 1" small lattice top. Shown in Brown.



QuickShip V3215SQ-6 6' high tongue and groove vinyl privacy fence with 1-3/4" square lattice top in Classic White



V3215D-GWLW T&G vinyl privacy fence with Classic Gray tongue and groove boards and Classic White posts, rails, and 2-3/4" diagonal lattice



GRAND ILLUSIONS VINYL WOODBOND

V3215SQ Tongue & Groove vinyl privacy fence with square lattice top. Shown in Rosewood and Black.

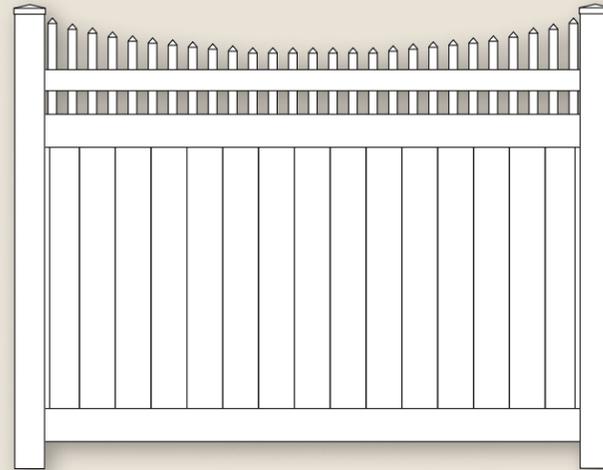


QuickShip V3215D-6BG 6' high T&G vinyl privacy fence with diagonal lattice, VWG3215D-46 matching gate, and VARBG arbor with lattice side panel in Classic Beige with Coachman Caps.

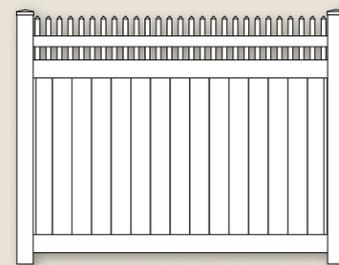
Privacy Fence with Picket Tops



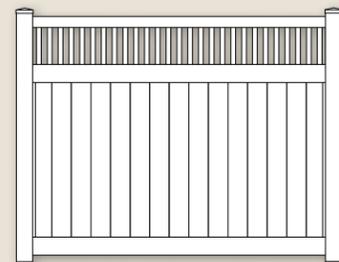
Created for privacy with a classic look, these T&G panels have 7/8" x 6" boards, 2" x 3-1/2" top rail and 2" x 6" middle and bottom horizontal rails. All feature a Classic Victorian 1-1/2" x 1-1/2" picket top and a metal reinforcement channel in the bottom rail.



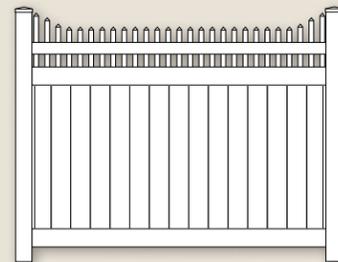
V3707
Tongue and Groove Privacy Fence with
Scalloped Classic Victorian Picket Top



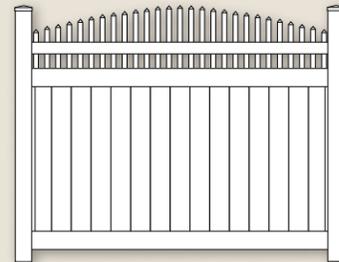
V3700
Tongue and Groove Privacy with
Straight Classic Victorian Picket Top



V3701
Tongue and Groove Privacy with
Framed Classic Victorian Picket Top



V3706
Tongue and Groove Privacy with
Stepped Classic Victorian Top



V3708
Tongue and Groove Privacy with
Crowned Classic Victorian Top



Cap Options



FLAT



NEW ENGLAND



FRENCH GOTHIC



PALACE SOLAR



SOLAR



BALL



COACHMAN



TEARDROP



www.illusionsfence.com

QuickShip STYLES AVAILABLE: Classic White V3700-6, Classic White V3701-6, Classic White V3707-6. All with matching 4' and 5' wide gates.

32 www.illusionsfence.com

QuickShip V3700-6 Classic White 6' high tongue and groove vinyl privacy fence in with straight Classic Victorian picket top

www.illusionsfence.com 33



The Simplicity of Choice

Even your most standard privacy fence style looks stunning just by simply ordering it in a color or a woodgrain.

CHECK OUT MORE AMAZING IMAGES AT WWW.ILLUSIONSFENCE.COM



ALL FENCE STYLES AVAILABLE IN ALL COLORS

- | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---------------|---------------|--------------|--------------|-------------|-----|---------------|---------------|-------|-------|----------|-------|---------------|--------------|-----------------|-----------------|------------|-----------|--------|-----------|-------|----------|---------------|------------|--------------|----------|------|---------------|--------------|---------------|----------|--------------|---------------|--------------|-------------|-----------------|----------|--------|----------|---------------------|-----------|
| Classic White | Classic Beige | Classic Gray | Classic Clay | Patio White | Tan | Seacoast Gray | Eastern Green | Black | Brown | Barn Red | Adobe | Autumn Orange | Federal Blue | Colonial Yellow | Millennium Gray | Slate Gray | Evergreen | Sahara | Brick Red | Olive | Burgundy | Antique White | Brownstone | Prairie Dust | Sky Blue | Sage | Midnight Blue | Hunter Green | Atlantic Blue | Bordeaux | Forest Green | Seafoam Green | Vintage Wine | Desert Sand | Dark Royal Blue | Mahogany | Walnut | Rosewood | Eastern White Cedar | Driftwood |
|---------------|---------------|--------------|--------------|-------------|-----|---------------|---------------|-------|-------|----------|-------|---------------|--------------|-----------------|-----------------|------------|-----------|--------|-----------|-------|----------|---------------|------------|--------------|----------|------|---------------|--------------|---------------|----------|--------------|---------------|--------------|-------------|-----------------|----------|--------|----------|---------------------|-----------|



V3700 T&G vinyl privacy fence in with straight Classic Victorian picket top in Grand Illusions Vinyl WoodBond Mahogany



QuickShip V3701-6 Solid T&G with a framed Classic Victorian picket top along with a square lattice side, Grand Arbor gate entranceway, and Coachman Caps. Shown in Classic White.



V3701 T&G with a framed Classic Victorian picket top. Shown in Grand Illusions Color Spectrum Hunter Green.



V3707 Solid T&G with a Scalloped Classic Victorian picket top and Tear Drop caps. Shown in Grand Illusions Color Spectrum Brown and Adobe.



V3701 Solid T&G with a framed Classic Victorian picket top, 8x8 Majestic posts, and a double-drive gate. Show in Grand Illusions Color Spectrum Sea Coast Gray



V3700 Solid T&G with a straight Classic Victorian picket top and a New England Cap. Shown in Grand Illusions Vinyl Woodbond Rosewood.



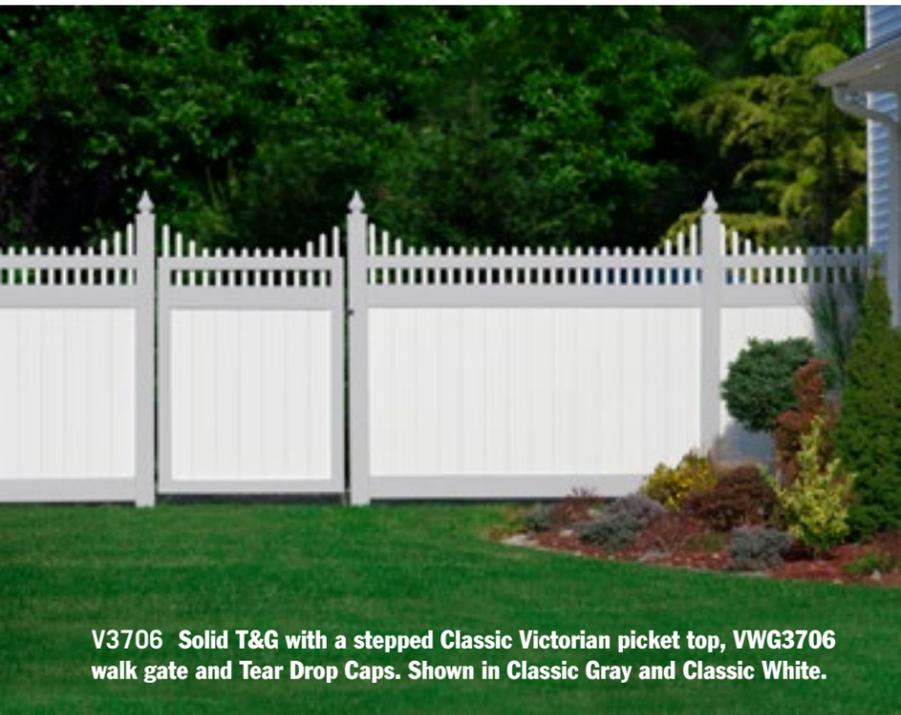
V3706 Solid tongue and groove with a stepped Classic Victorian picket top. Shown in Grand Illusions Color Spectrum Tan and Brown.



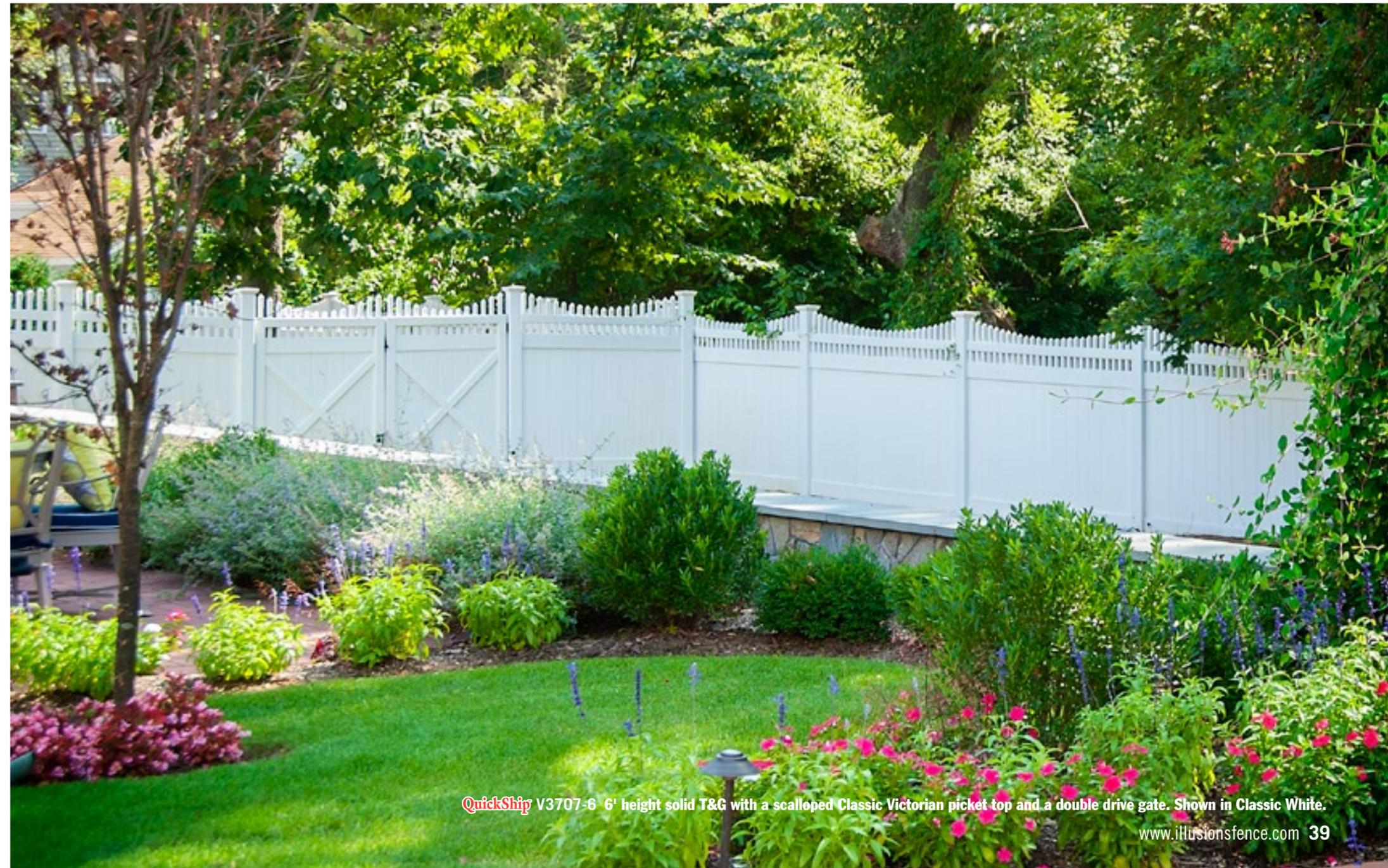
V3700 Solid T&G and matching VDG3700 drive gates with a straight Classic Victorian picket top. Shown in Grand Illusions Vinyl Woodbond Walnut.
NOTE: Always use double drop rods and gate stops with drive gates.



V3707 Solid T&G with a scalloped Classic Victorian picket top and a VWG3707 Walk Gate. Shown in Grand Illusions Color Spectrum Patio White and Sahara Yellow.



V3706 Solid T&G with a stepped Classic Victorian picket top, VWG3706 walk gate and Tear Drop Caps. Shown in Classic Gray and Classic White.



QuickShip V3707-6 6' height solid T&G with a scalloped Classic Victorian picket top and a double drive gate. Shown in Classic White.

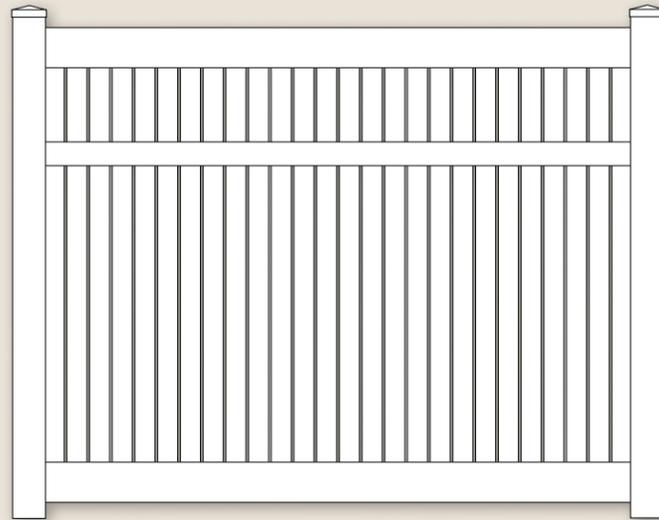


V3708 Solid T&G with a crowned Classic Victorian picket top and a double drive gate and custom 8x8 Majestic posts and caps. Shown in Classic White.

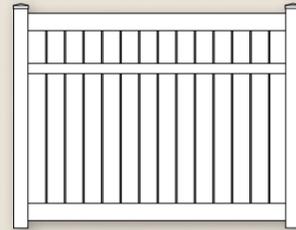
Semi-Privacy Fence



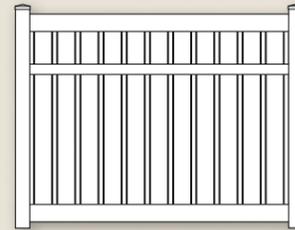
These Illusions Vinyl Fence semi-privacy panels have various width boards with small spaces that allow air to pass through. As with all Illusions Vinyl Fence styles, it is a "neighbor friendly" approach to fencing where both sides look the same. All styles come with a metal channel in the bottom rail for added stability.



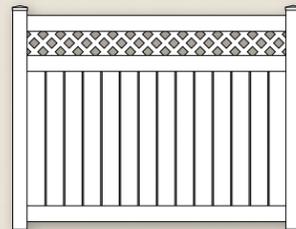
V500
Semi-Privacy with 3" Boards



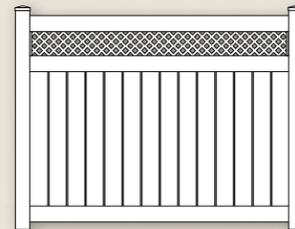
V5006
6" Boards



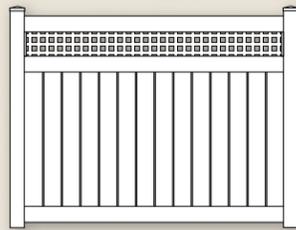
V500A
Alternating 1-1/2" & 6" Boards



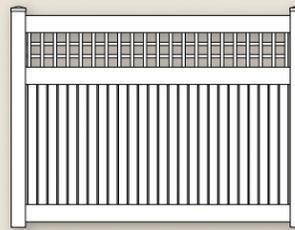
V5215D
6" Boards With Diagonal Lattice



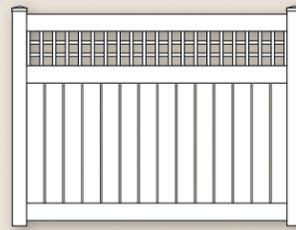
V5215DS
6" Boards w/ Small Diagonal Lattice



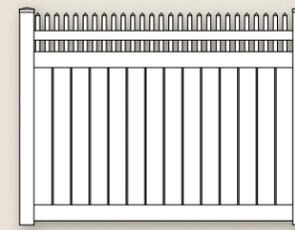
V5215SQ
6" Boards With Square Lattice



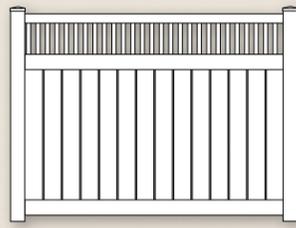
V521530E
3" Boards & Old English Lattice
(7/8" x 1-1/2" Pickets Crossing Through
1-1/2" x 1-1/2" Pickets)



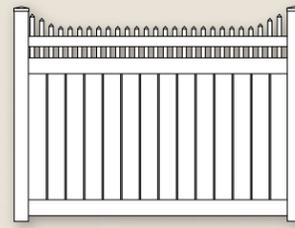
V521560E
6" Boards & Old English Lattice
(7/8" x 1-1/2" Pickets Crossing Through
1-1/2" x 1-1/2" Pickets)



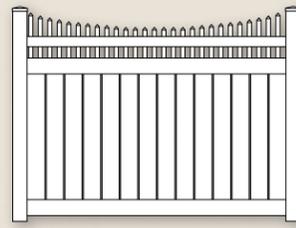
V5700
6" Boards With Straight
Classic Victorian Picket Top



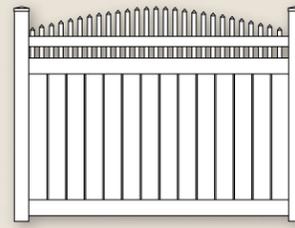
V5701
6" Boards With Framed
Classic Victorian Picket Top



V5706
6" Boards With Stepped
Classic Victorian Picket Top



V5707
6" Boards With Scalloped
Classic Victorian Picket Top



V5708
6" Boards With Crowned
Classic Victorian Picket Top



Cap Options



www.illusionsfence.com

V5706 Semi-privacy fence with 7/8" x 6" boards and stepped Classic Victorian picket top. Shown in Classic White.



Let Your Yard Breathe

Semi-Privacy with Spaces allows a breeze to flow through your fence while still maintaining an element of privacy.

TRY OUT THE ILLUSIONS FENCE DESIGNER APP AT WWW.ILLUSIONSFENCE.COM



V5708 7/8" x 6" Semi-Privacy boards with a crowned Classic Victorian picket top and New England Caps in Grand Illusions Color Spectrum Hunter Green



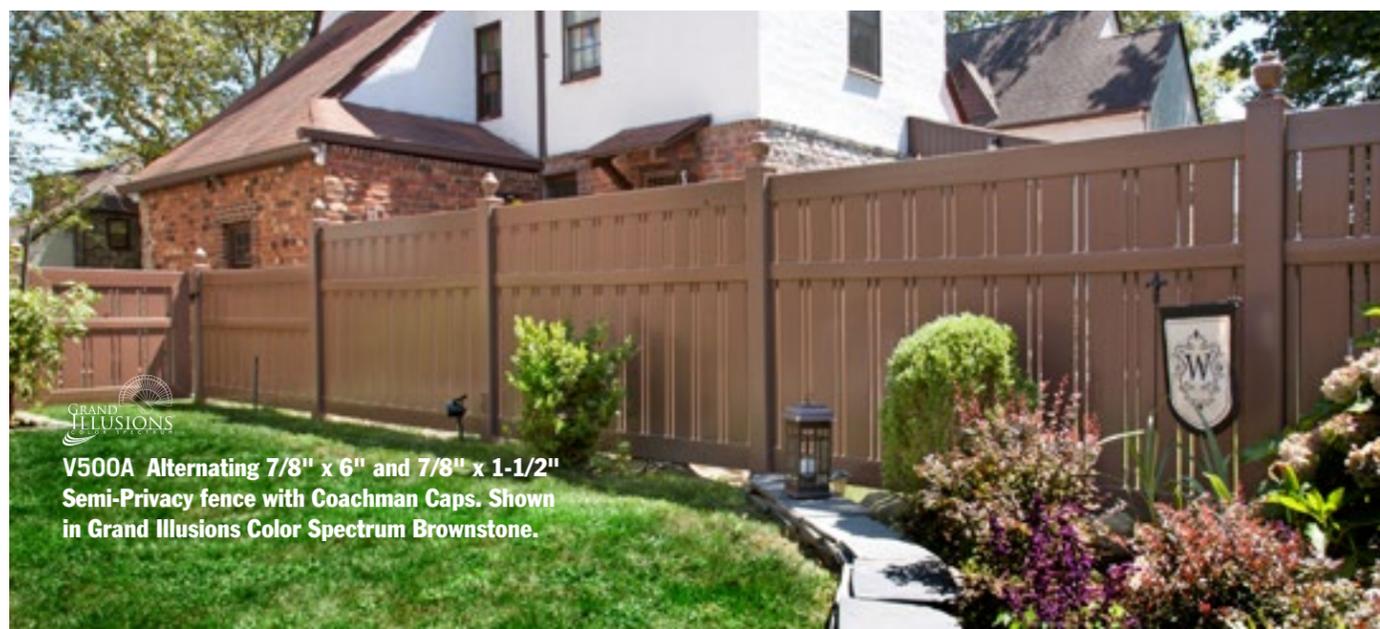
V5006 7/8" x 6" Semi-Privacy boards. Shown in Classic White.



V500 7/8" x 3" Semi-Privacy boards. Shown in Classic White.



V521530E 7/8" x 3" Semi-Privacy boards with Old English Styled Lattice Top. Shown in Grand Illusions Color Spectrum Black.



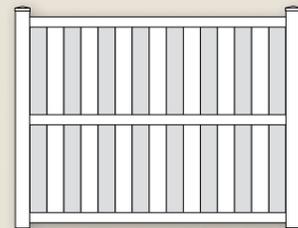
V500A Alternating 7/8" x 6" and 7/8" x 1-1/2" Semi-Privacy fence with Coachman Caps. Shown in Grand Illusions Color Spectrum Brownstone.



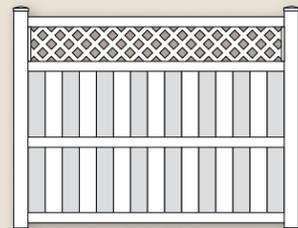
V5215SQ 7/8" x 3" Semi-Privacy boards with square lattice top. Shown in Grand Illusions Vinyl Woodbond Rosewood. (Lights not an Illusions product.)

Board-on-Board

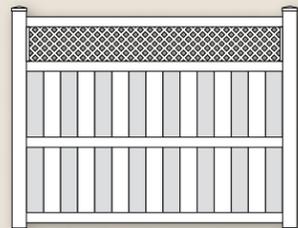
These Illusions Vinyl Fence Board-on-Board panels have 7/8" x 6" boards overlapping each other in a "shadowbox" style that maintains semi-privacy while allowing air to pass through. They also feature sturdy 3.5" x 3.5" rails for added structural integrity.



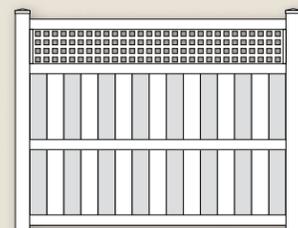
V210
Board on Board



V210D
Board on Board with
Diagonal Lattice

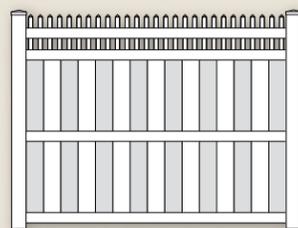


V210DS
Board on Board with
Small Diagonal Lattice

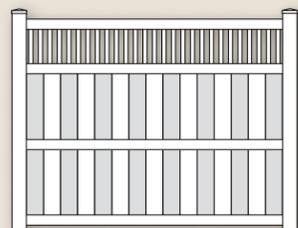


V210SQ
Board on Board with
Square Lattice

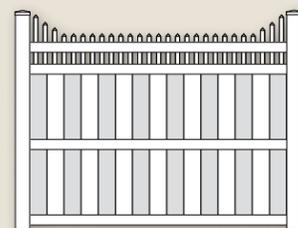
Available with
Old English
Lattice Top!
V2100E



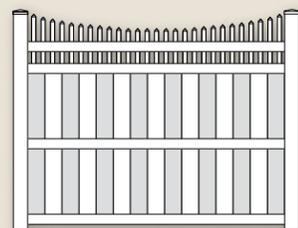
V2700
Board on Board with
Straight Classic Victorian Top



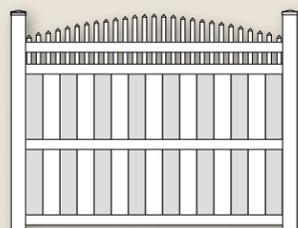
2701
Board on Board with
Framed Classic Victorian Top



V2706
Board on Board with
Stepped Classic Victorian Top



V2707
Board on Board with
Scalloped Classic Victorian Top



V2708
Board on Board with
Crowned Classic Victorian Top



Cap Options



FLAT

NEW ENGLAND

FRENCH GOTHIC

PALACE SOLAR

SOLAR

BALL

COACHMAN

TEARDROP



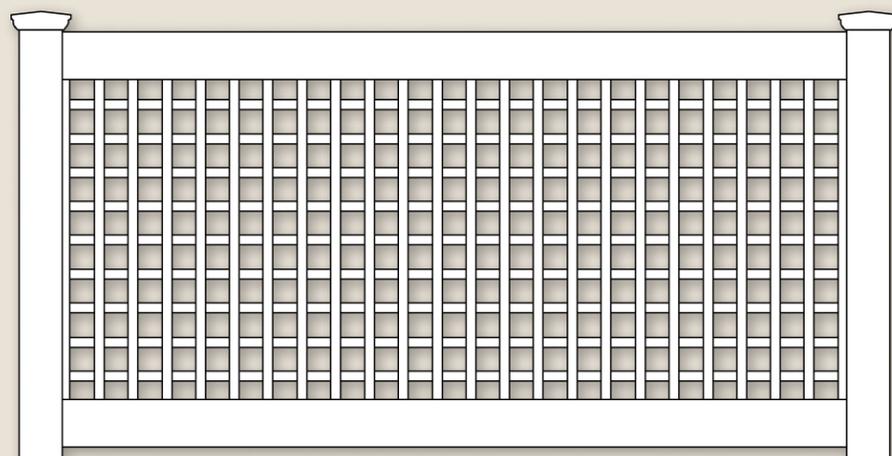
www.illusionsfence.com

V210D Board on board fence with diagonal lattice and V55FG French Gothic Caps. Shown in Classic Gray.

Lattice Fence



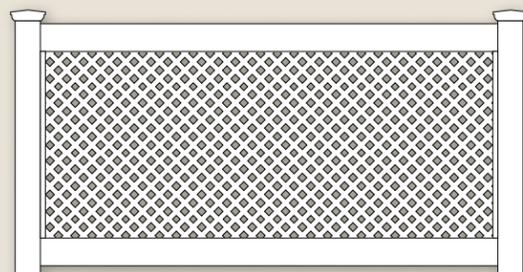
Perfect for gardens, flowers, and accents, Illusions Lattice Fence panels are created with your artistic personality in mind. They are a great fence to help accentuate perimeters with style. Old English Lattice (VSQL) is available in all standard heights and is rapidly becoming one of our most popular fence options.



VSQ (Old English Lattice)

Square Lattice

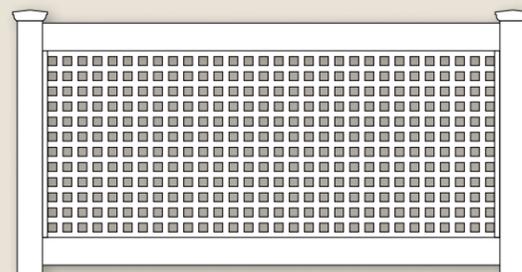
(7/8" x 1-1/2" Pickets Crossing Through 1-1/2" x 1-1/2" Pickets and 2" x 6" Rails)



V215D

Small Diagonal Lattice Fence

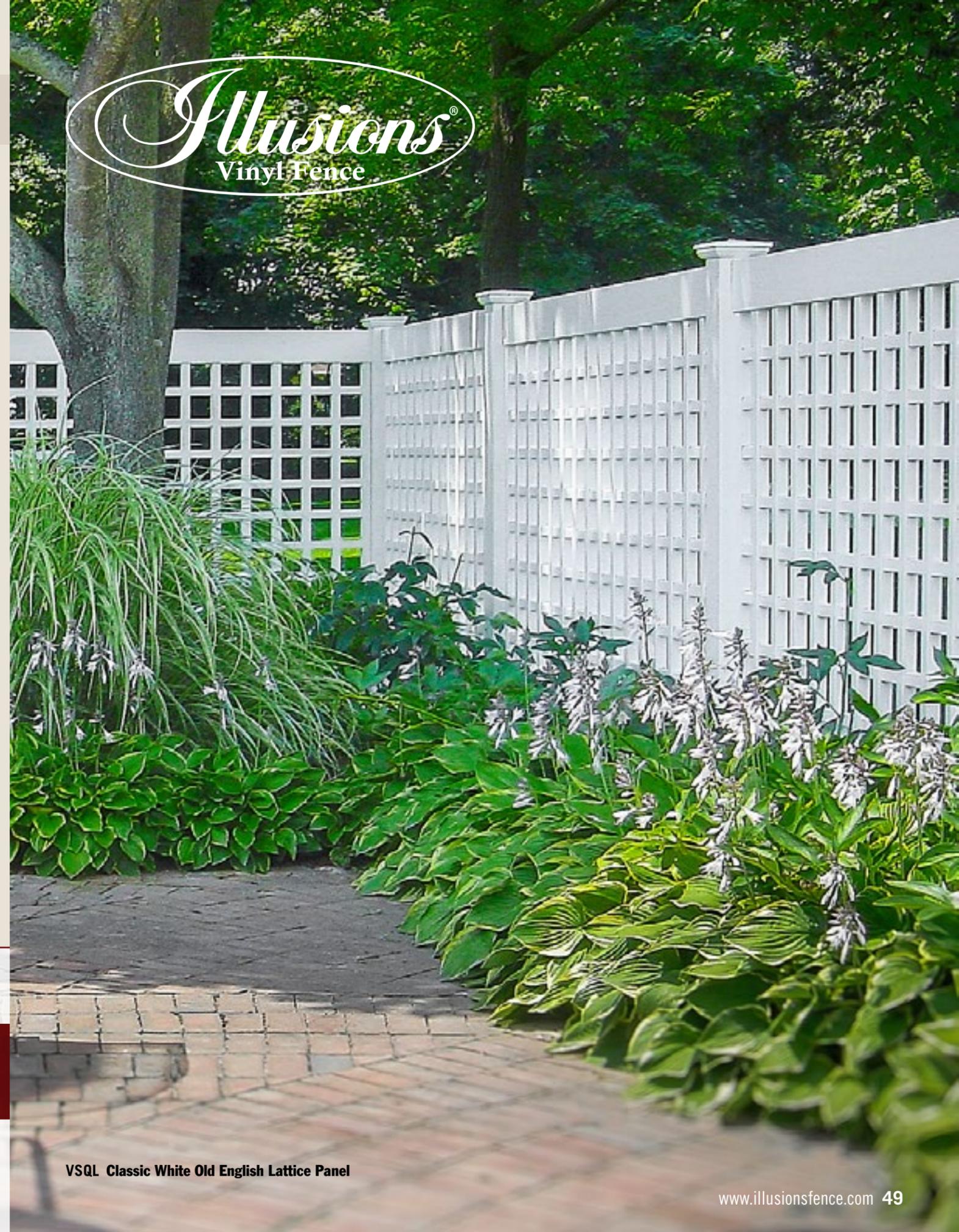
(Sheet of Lattice. 1-1/2" x 5-1/2" Rails.)



V215S

Square Lattice Fence

(Sheet of Lattice. 1-1/2" x 5-1/2" Rails.)

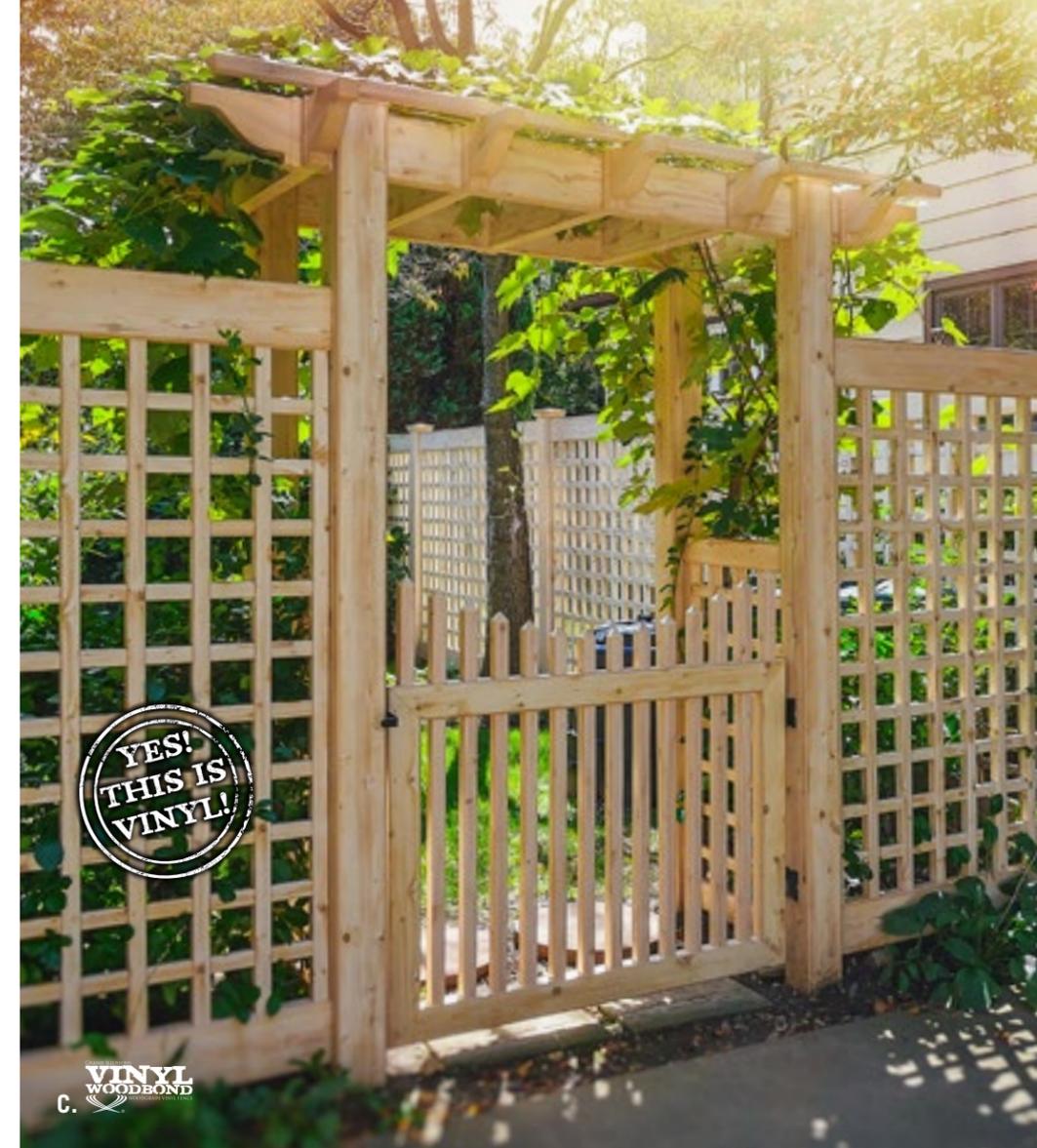


www.illusionsfence.com

VSQ Classic White Old English Lattice Panel



A. GRAND ILLUSIONS



YES!
THIS IS
VINYL!

C. VINYL WOODBOND



B. 50 www.illusionfence.com

A. VSQL Old English Lattice with a Waterfall "B" rail Transition Section. Shown in Grand Illusions Color Spectrum Black.

B. VSQL Old English Lattice Panel shown in Classic White

C. VSQL Old English Lattice with a VPEROE pergola (pg. 90) and scalloped VWG707 Classic Victorian walk gate entry. Shown in Grand Illusions Vinyl Woodbond Eastern White Cedar.

D. VSQL Old English Lattice panel shown in Grand Illusions Vinyl Woodbond Walnut

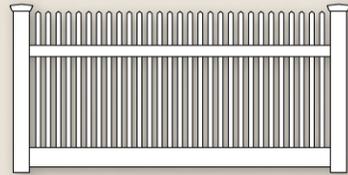


D. VINYL WOODBOND

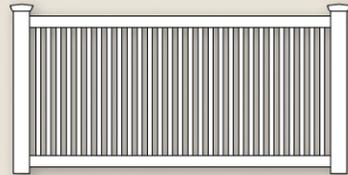
Classic Victorian Picket Fence



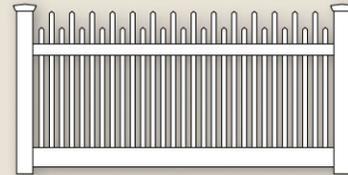
Illusions Classic Victorian Picket is a maintenance-free alternative to the old red cedar fence. This style was made popular in New England and has since become a nationwide favorite. These panels feature 1-1/2" x 1-1/2" neighbor-friendly pickets that go through the rails, 2" x 3-1/2" top rails, and 2" x 6" bottom rails. Available in all colors and woodgrains.



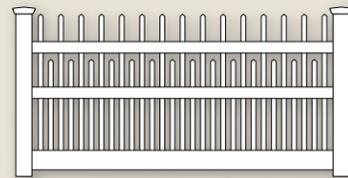
V700
Straight Top
Classic Victorian Picket Fence



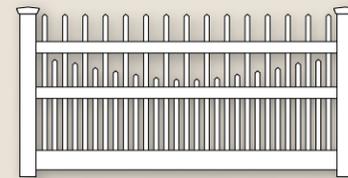
V701
Framed Classic Victorian Picket
Fence (2 x 3-1/2" Bottom Rail)



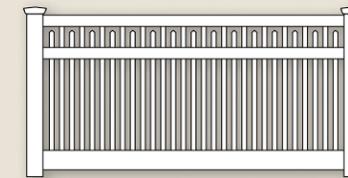
V702
Staggered Top
Classic Victorian Picket Fence



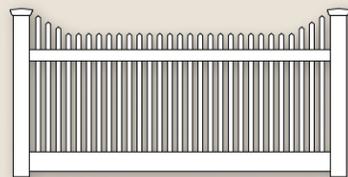
V703
Staggered
Classic Victorian Picket Fence



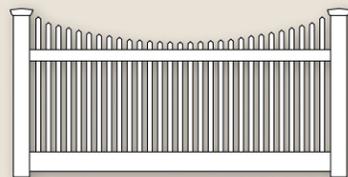
V703S
Staggered Scalloped
Classic Victorian Picket Fence



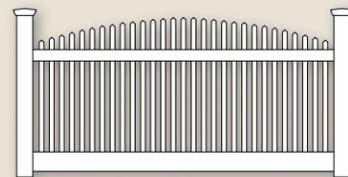
V705
Framed Staggered
Classic Victorian Picket Fence



V706
Stepped Top
Classic Victorian Picket Fence



V707
Scalloped Top
Classic Victorian Picket Fence



V708
Crowned Top
Classic Victorian Picket Fence



www.illusionsfence.com

QuickShip STYLES AVAILABLE: Classic White V700-4, Classic White V706-4, Classic White V707-4. All with matching 4' and 5' wide gates.

QuickShip V700-4 4' height straight Classic Victorian picket fence with 1.5" x 1.5" pickets, 2" x 3.5" top rails, and 2" x 6" bottom rails. Shown in Classic White.



The American Dream Fence

Proudly Made In the USA, your American Dream is alive and well with a gorgeous white picket fence from Illusions Vinyl Fence.

CHECK OUT MORE WHITE FENCE IMAGES AT WWW.ILLUSIONSFENCE.COM



QuickShip V700-4 Straight Top Classic Victorian picket fence shown in Classic White

Illusions[®]
Vinyl Fence



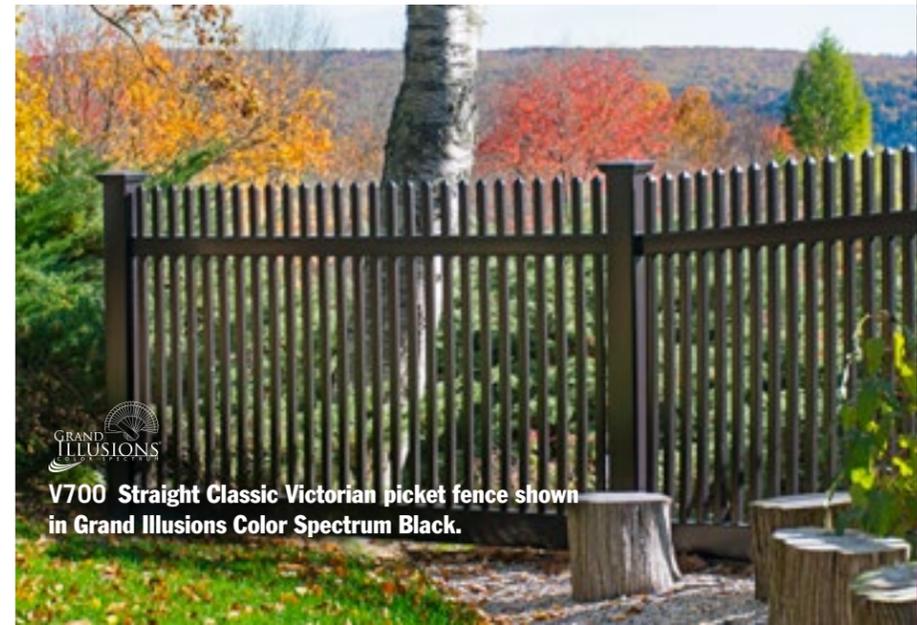
GRAND ILLUSIONS
V700 Straight Classic Victorian Traditional Picket.
Shown in Grand Illusions Color Spectrum Hunter Green.



V703S Classic Victorian scalloped staggered picket fence with New England Caps. Shown in Classic White.



GRAND ILLUSIONS
V707 Scalloped Classic Victorian picket fence with a Grand Arbor and walk gate entrance.
Shown in Grand Illusions Color Spectrum Brown.



GRAND ILLUSIONS
V700 Straight Classic Victorian picket fence shown in Grand Illusions Color Spectrum Black.

VINYL WOODBOND

V700 Straight top Classic Victorian picket fence with a New England Cap. Shown in Grand Illusions Vinyl Woodbond Mahogany.



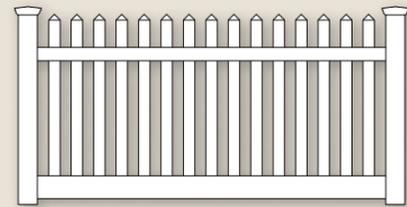
QuickShip V707-4 4' height scalloped Classic Victorian Traditional 1.5" x 1.5" Picket, 2" x 3.5" top rail and 2" x 6" Bottom rail. Shown in Classic White.



Contemporary Picket Fence

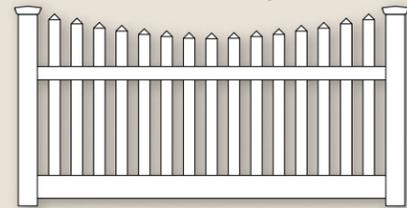


Illusions Vinyl Fence Contemporary Picket Fence panels have 7/8" x 3" or 7/8" x 1-1/2" pickets with your choice of dog-ear caps or pointed picket caps, 2" x 3-1/2" top rails, and 2" x 6" bottom rails. Pickets go through the rails for a perfect "good neighbor" aesthetic.



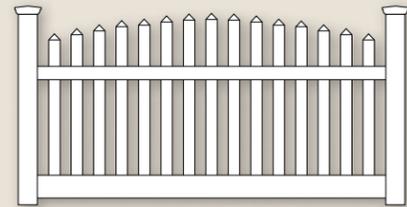
V401-TR

Straight Top Contemporary Picket With Pointed Caps



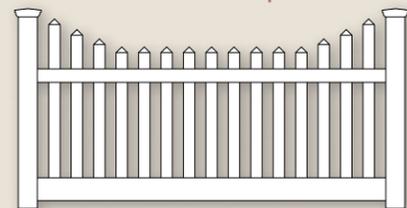
V402-TR

Scalloped Top Contemporary Picket With Pointed Caps



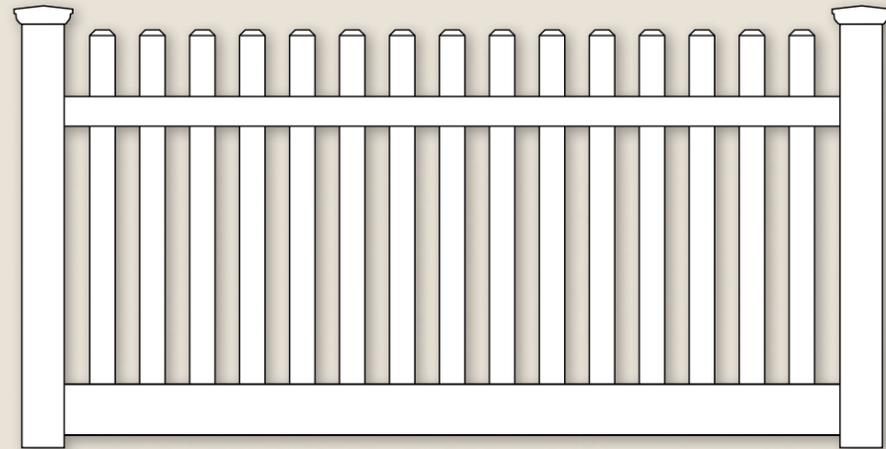
V403-TR

Crowned Top Contemporary Picket With Pointed Caps



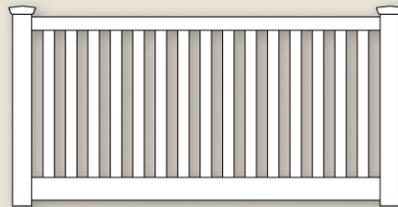
V406-TR

Stepped Top Contemporary Picket With Pointed Caps



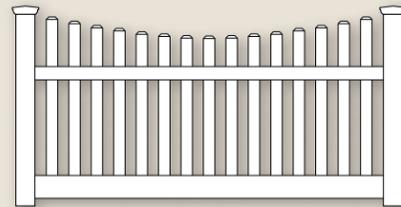
V350-TR

Straight Top Contemporary 7/8" x 3" Picket Fence With Dog-Ear Caps



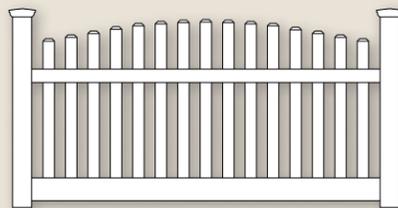
V351-TR

Framed Contemporary Picket Fence



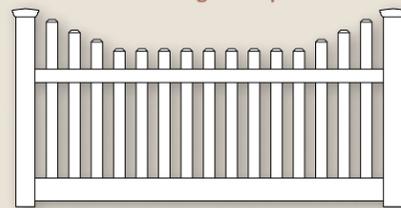
V352-TR

Scalloped Top Contemporary Picket With Dog-Ear Caps



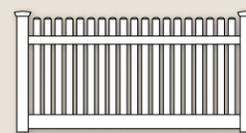
V353-TR

Crowned Top Contemporary Picket With Dog-Ear Caps



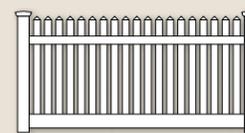
V356-TR

Stepped Top Contemporary Picket With Dog-Ear Caps



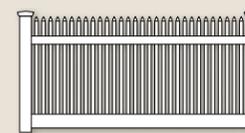
V350R-TR

Reduced Spacing Straight Top Contemp. w/Dog-Ear Caps



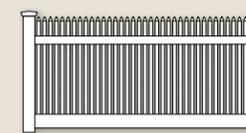
V401R-TR

Reduced Spacing Straight Top Contemp. w/Pointed Caps



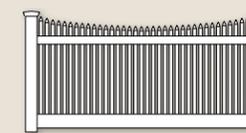
V401N-TR

7/8" x 1-1/2" Straight Top Contemp. w/Pointed Caps



V401NR-TR

Reduced Spacing 7/8" x 1-1/2" Straight Top w/Pointed Caps



V402NR-TR

Reduced Spacing 7/8" x 1-1/2" Scalloped Top w/Pointed Caps

QuickShip STYLES AVAILABLE: Classic White V350-4TR, Classic White V352-4TR, Classic White V401-4TR. All with matching 4' and 5' wide gates.



Picket Cap Options



V783PC
POINTED CAP
7/8" x 3"



V783DEC
DOG EAR CAP
7/8" x 3"



V7815PC
POINTED CAP
7/8" x 1-1/2"

QuickShip V352-4TR 4' height scalloped Contemporary through rail 7/8" x 3" picket fence with dog-ear pickets, 2" x 3.5" top rails, and 2" x 6" bottom rails. Shown in Classic White.



Frame Your Yard

Like a fine painting, let your fence be the custom frame for your property.

WWW.ILLUSIONSFENCE.COM

QuickShip FRONT: V350-4TR Straight top Contemporary 7/8" x 3" through-rail picket fence with dog-ear picket caps, 2" x 3.5" top rails, and 2" x 6" bottom rails. Shown in Classic White.
BACK: **QuickShip** V300-6 Classic White 6' high T&G privacy fence with a VBG4-46SQ Classic White 4' wide x 6' high accent gate.



All Gates
OVER 4' Wide
Have X-Brace
for Added
Strength!



V352-TR Scalloped Contemporary through-rail picket fence with dog-ear picket caps and a matching walk gate. The gate is shown from the back which highlights the X-brace used on all gates over 4' wide for added strength. Shown in Grand Illusions Vinyl Woodbond Walnut.



V402-TR Scalloped Contemporary through-rail fence with pointed picket caps and Ball post caps. Shown in Classic Beige with Classic White Caps.



QuickShip V352-4TR Scalloped Contemporary through-rail picket fence with dog-ear picket caps. Shown in Classic White.



V402-TR Scalloped Contemporary through-rail, pointed picket cap fence with 8" x 8" Majestic posts and showing a Sweep "D" Rail curved section in Classic White.



QuickShip V401-4TR 4' high straight Contemporary through-rail, pointed picket cap picket fence in Classic White.



V401NR-TR 7/8" x 1-1/2" reduced spacing straight contemporary through-rail picket with a VWG403NR-TR crowned top walk gate. Shown in Classic White.



V353-TR Crowned Contemporary through-rail picket fence with dog-ear picket caps. Shown in Classic White.



V352-TR Scalloped Contemporary through-rail picket fence with dog-ear picket caps. Shown in Classic White.

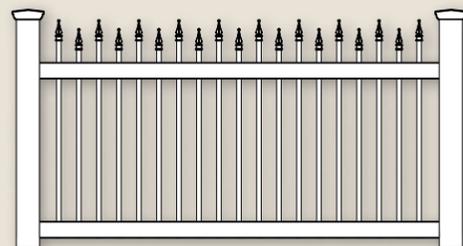


V352-TR Scalloped Contemporary through-rail, dog-ear picket fence. Shown in Grand Illusions Color Spectrum Eastern Green and Tan.

Ornamental Picket Fence

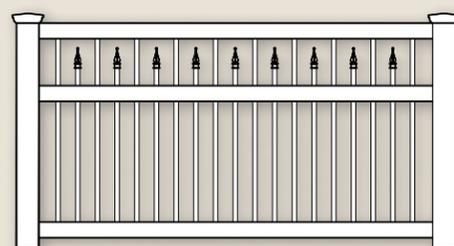


These Illusions Vinyl Fence Ornamental Fence Panels are designed to mimic the look of wrought iron fencing. Featuring 1" x 1" staggered top pickets with your choice of Arrowhead, Boy Scout, or French Gothic picket caps. Available in ALL colors and wood grains.



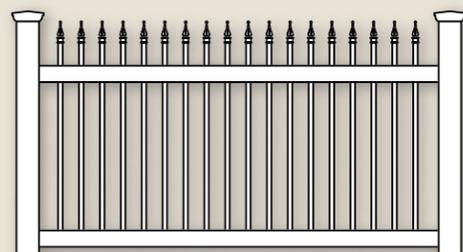
V0100

Staggered Top Ornamental Picket



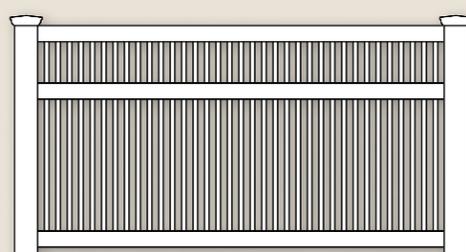
V0200

Staggered Framed Top Ornamental Picket



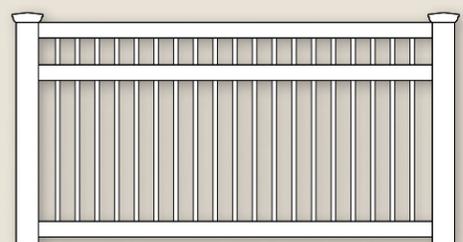
V0101

Straight Top Ornamental Picket



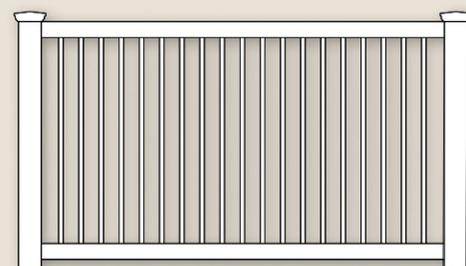
V0402

Reduced Space Framed Top Ornamental Picket



V0202

Framed Top Ornamental Picket



VOV-52

52" High "Ovation Style" Pool Code Picket

Illusions[®]
Vinyl Fence



www.illusionsfence.com

Picket Cap Options



V11FG
FRENCH GOTHIC 1" x 1"



V11RF
ARROWHEAD 1" x 1"



V11TF
BOY SCOUT 1" x 1"



V0101 Ornamental 1" x 1" pickets and Arrowhead picket caps. Featuring a Radius "E" Rail curved section. This option is an available feature of all Illusions picket fence styles. Shown in Grand Illusions Color Spectrum Black.

Post & Rail Fence



Illusions Post & Rail vinyl fence contains only premium quality 100% Pure Virgin Vinyl with no hidden fillers that may contain lead or other additives to harm horses and other animals. It's VMA Certified and has passed all ASTM F964 tests.



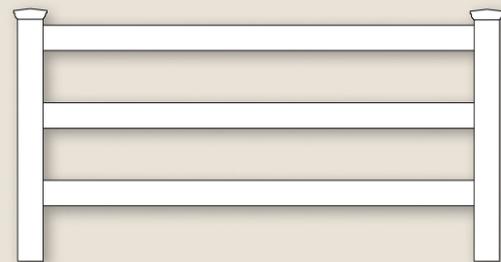
2-RAIL POST & RAIL

1-1/2" x 5-1/2" Rails Standard (2" x 6" Available)



2-RAIL DIAMOND POST & RAIL

3" x 3" Diamond Rails



3-RAIL POST & RAIL

1-1/2" x 5-1/2" Rails Standard (2" x 6" Available)



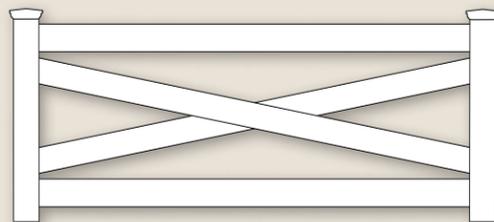
3-RAIL DIAMOND POST & RAIL

3" x 3" Diamond Rails



4-RAIL POST & RAIL

1-1/2" x 5-1/2" Rails Standard (2" x 6" Available)



CROSSBUCK POST & RAIL

2" x 6" Top and Bottom Rails and
1-1/2" x 5-1/2" Crossrails



Cap Options



www.illusionsfence.com

CROSSBUCK Crossbuck Post & Rail with 2" x 6" top and bottom rail and 1-1/2" x 5-1/2" crossrails shown with Flat Caps in Classic White.



V3HL 3-Rail Post & Rail, 1-1/2" x 5-1/2" rails with 5" posts and Flat Caps. Shown in Classic Beige.



CROSSBUCK Crossbuck Post & Rail with 2" x 6" top and bottom rails, 1-1/2" x 5-1/2" cross rails, and Flat Caps in Classic White.



VDRL 2-Rail Diamond Post and Rail, 3" x 3" rails with 5" posts and French Gothic caps. Shown in Classic White.



V2HL 2-Rail Post & Rail, 1-1/2" x 5-1/2" rails with 5" posts and New England V55NE caps. Shown in Grand Illusions Color Spectrum Black.

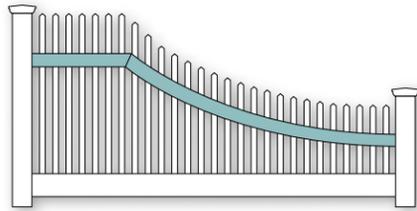


Curved & Bent Rails

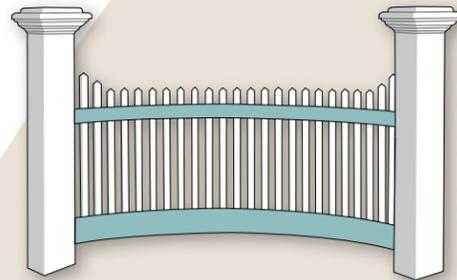


Simple to Order Matching Accessories for Your Illusions Vinyl Fence

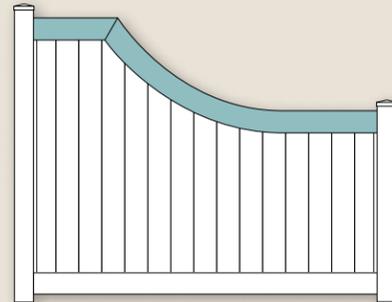
Enhance the look and feel of your Illusions Vinyl Fence with these readily available curved and bent rails. Perfect for unique fence styles, transition sections, or for rounded corners of your property. All rails are available in all colors and woodgrains.



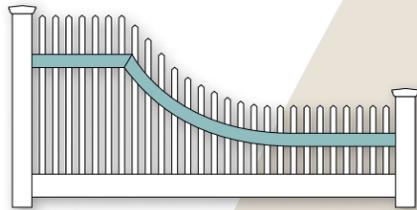
WATERFALL "A" SLOPE RAIL
Available in ALL fence styles



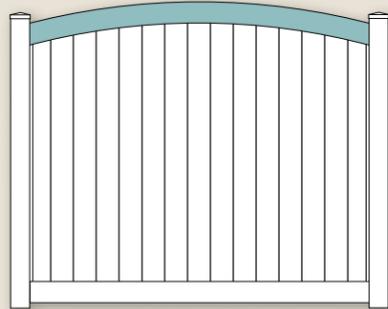
RADIUS "E" RAIL
Only available in picket fence styles



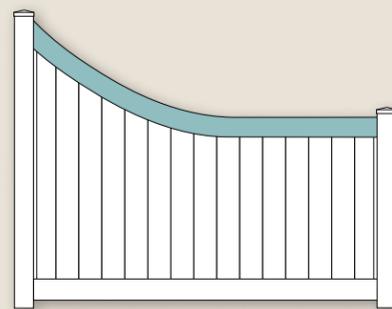
WATERFALL "H" RAIL
Available in all full privacy and Semi-privacy fence styles



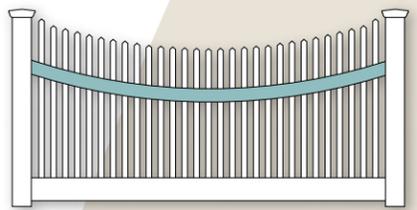
WATERFALL "B" SWEEP RAIL
Available in ALL fence styles



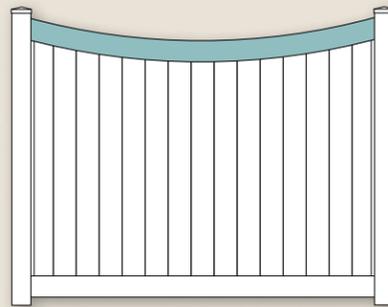
CROWNED "F" RAIL
Available in all full privacy and Semi-privacy fence styles



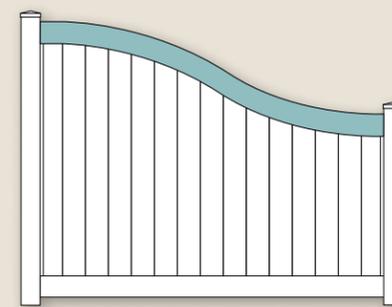
SWEEP "I" RAIL
Available in all full privacy and Semi-privacy fence styles



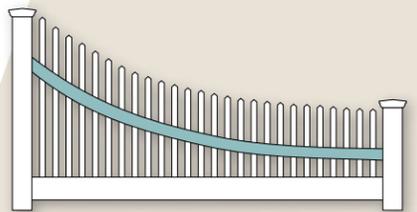
SCALLOPED "C" RAIL
Available in ALL fence styles



SCALLOPED "G" RAIL
Available in all full privacy and Semi-privacy fence styles



S-CURVED STYLED "J" RAIL
Available in all full privacy and Semi-privacy fence styles



SWEEP "D" RAIL
Available in ALL fence styles

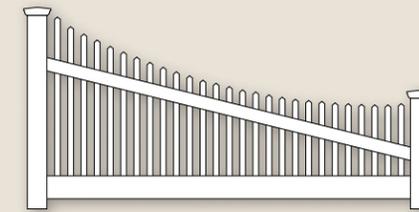


Transition Sections

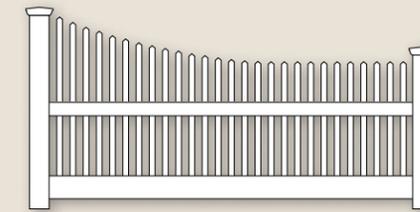


Simple to Order Matching Accessories for Your Illusions Vinyl Fence

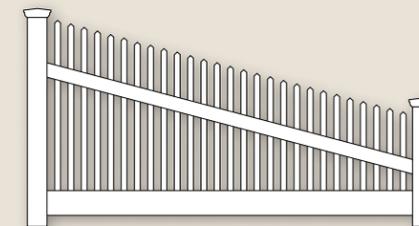
Transition sections are used when you need to change the height of a fence run. Perfect for backyard to front yard height adjustments, ending sections, corner accents, and more! All rails are available in all colors and woodgrains.



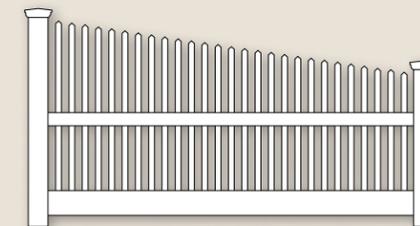
SW-A (Sweep Pickets / Angled Rail)
Available in all picket fence styles



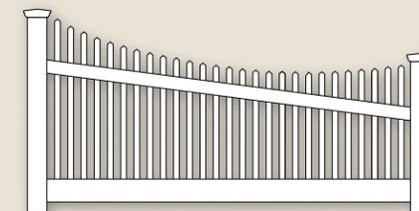
SW-S (Sweep Pickets / Straight Rail)
Available in all picket fence styles



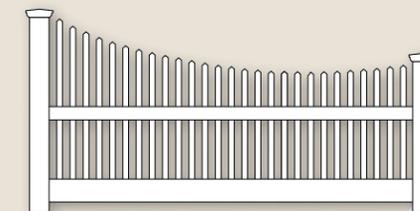
TAP-A (Tapered Pickets / Angled Rail)
Available in all picket fence styles



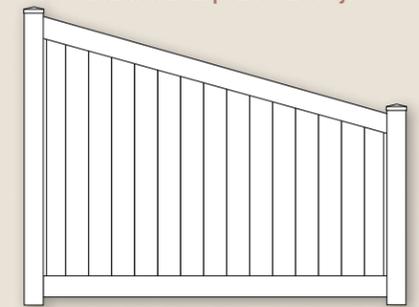
TAP-S (Tapered Pickets / Straight Rail)
Available in all picket fence styles



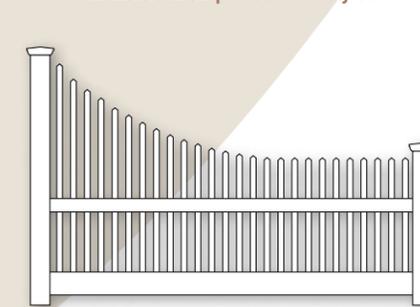
SCAL-A (Scalloped Pickets / Angled Rail)
Available in all picket fence styles



SCAL-S (Scalloped Pickets / Straight Rail)
Available in all picket fence styles



TAPER (Straight Taper)
Available in all full privacy and Semi-privacy fence styles



SL-S (Sloped Pickets / Straight Rail)
Available in all picket fence styles



V700 Section with TAP-A
TAP-A tapered pickets with angled rail transition section. Shown in Grand Illusions Color Spectrum Patio White.



V3701 With TAPER Transition
V3701 section with a 6' high to 4' high TAPER transition. Shown in Grand Illusions Color Spectrum, Desert Sand.

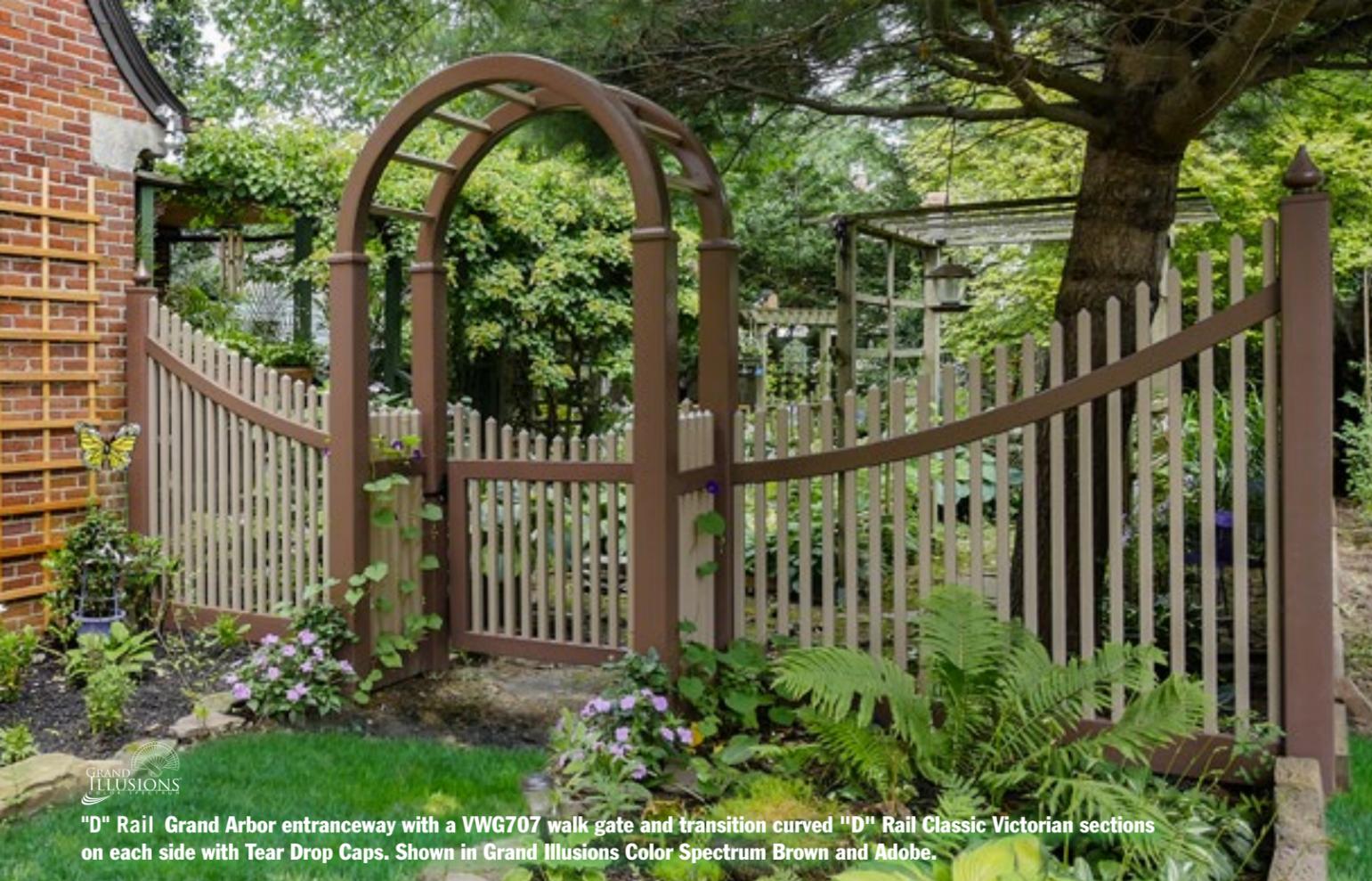


Customize Your Fence

There are so many amazing options you can add to your Illusions Fence to set it apart from the rest.

CHECK OUT MORE IMAGES AT WWW.ILLUSIONSFENCE.COM

(FRONT) VBC707 Scalloped Classic Victorian 1.5" x 1.5" picket fence with a Scalloped "C" top rail.
(BACK) VBG3215D Solid T&G privacy fence with 2-3/4" lattice and a scalloped "C" top rail and VBG3 walk gate to match.
Both shown in Classic White.



"D" Rail Grand Arbor entranceway with a VWG707 walk gate and transition curved "D" Rail Classic Victorian sections on each side with Tear Drop Caps. Shown in Grand Illusions Color Spectrum Brown and Adobe.



"D" & "F" Rail Old English lattice panel with crowned "F" Rail and "D" Rail transition sections on each side. Shown in Classic White.



"D" Rail Solid V3707 T&G with a scalloped Classic Victorian picket top shown with a transition styled "D" rail section and Ball Caps in Classic White and Classic Beige.



RADIUS "E" RAIL Radius "E" Top and Bottom rail on the Classic Victorian Picket. Shown in Classic White.



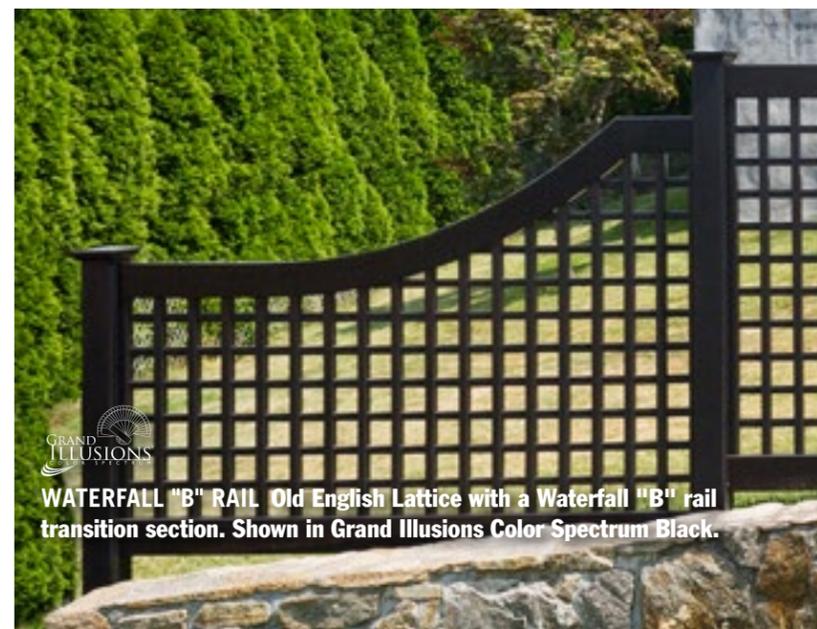
SW-S Sweep picket Straight rail Classic Victorian section with 8" Majestic posts and 8" Majestic caps attached to a V700 section. Shown in Classic White (Lamp not an Illusions item).



RADIUS "E" RAIL Classic Victorian picket fence with "E" styled Radius curved 2" x 3-1/2" top rail and 2" x 6" bottom rail on 8" Majestic posts and caps. Shown in Classic White.



TRANSITION "J" RAILS Transition "J" top and mid rail 1-1/2" x 5-1/2". Shown in Classic Gray and White.



WATERFALL "B" RAIL Old English Lattice with a Waterfall "B" rail transition section. Shown in Grand Illusions Color Spectrum Black.



WATERFALL PICKETS Straight Classic Victorian picket section shown with Waterfall pickets and straight rail transition sections on each side with 8" Majestic posts and caps. Shown in Classic White.



CURVED "D" RAILS Crowned Classic Victorian picket without mid-rail on 8" posts and custom caps (5" ball cap glued on top) and curved "D" rail transition Classic Victorian picket sections with 5" posts and ball caps on the sides. Shown in Classic White.



SW-S Contemporary 7/8" x 3" dog-ear through-rail picket sections with sweep pickets and a straight rails. Shown in Classic White.



VINYL WOODBOND

TAPER V300 Solid T&G with a tapered top rail. Shown in Grand Illusions Vinyl Woodbond Walnut.



CURVED "E" RAILS Classic Victorian section with Scalloped pickets and "E" styled radius top and bottom rail on 8" Majestic post and cap. Shown in Classic White.



TAP-S Contemporary pickets with Tapered pickets and a Straight rail. Connected to V3215DS and V352. Shown in Classic White.



"D" RAIL VBD300 Illusions Classic V300 section with a curved "D" style transition top rail. Shown in Classic White.



CURVED "E" RADIUS RAILS VBE352TR Contemporary 7/8" x 3" scalloped dog-ear picket section and "E" styled radius top and bottom rails in Classic White.



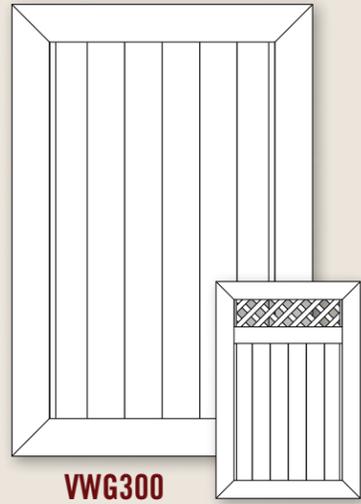
Matching Welded Gates



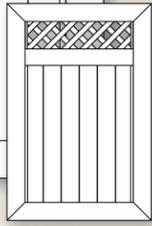
Matching Welded Gates



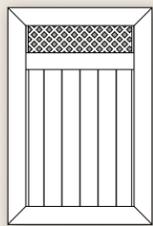
PRIVACY



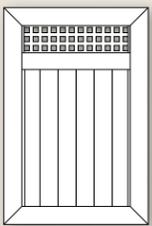
VWG300



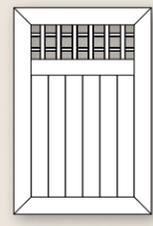
VWG3215D



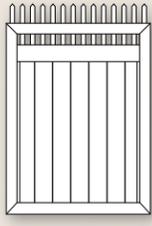
VWG3215DS



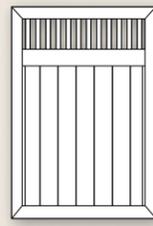
VWG3215SQ



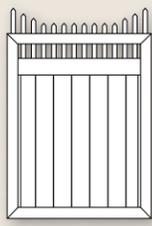
VWG32150E



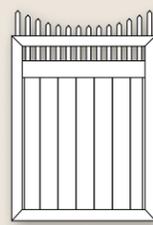
VWG3700



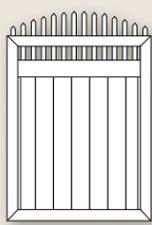
VWG3701



VWG3706

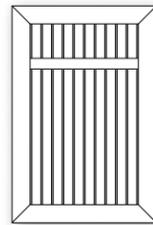


VWG3707

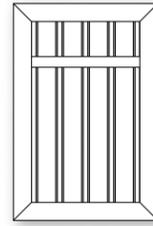


VWG3708

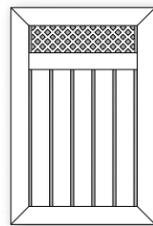
SEMI-PRIVACY



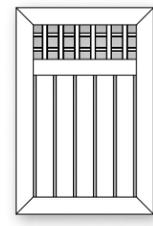
VWG500



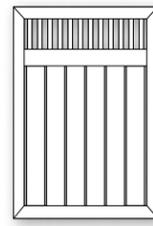
VWG500A



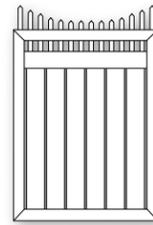
VWG5215DS



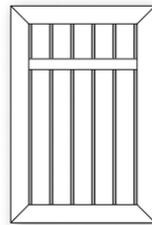
VWG52150E



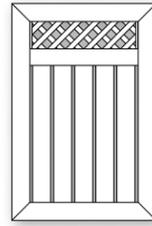
VWG5701



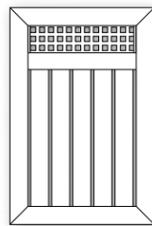
VWG5707



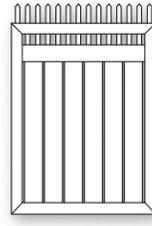
VWG5006



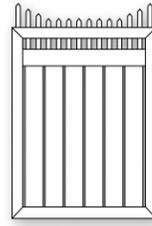
VWG5215D



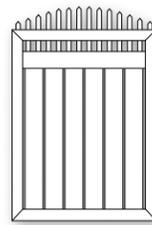
VWG5215SQ



VWG5700

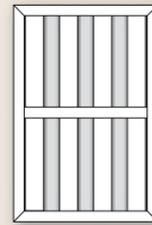


VWG5706

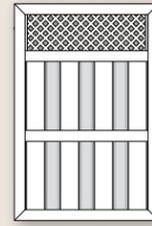


VWG5708

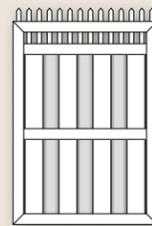
BOARD-ON-BOARD



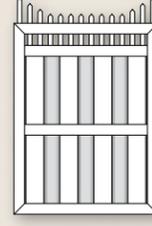
VWG210



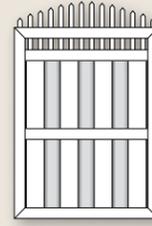
VWG210DS



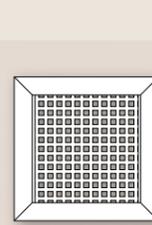
VWG2700



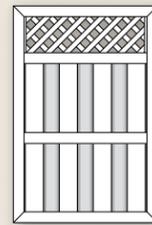
VWG2706



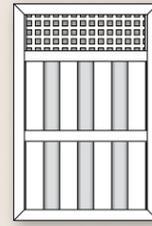
VWG2708



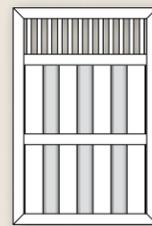
VWG215S



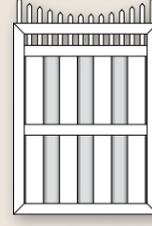
VWG210D



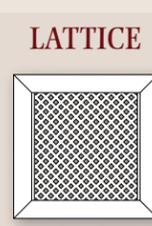
VWG210SQ



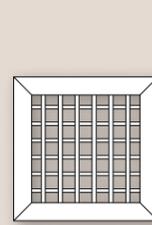
VWG2701



VWG2707

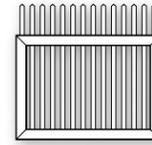


VWG215D

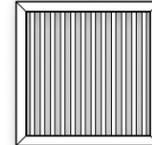


VWGSQL

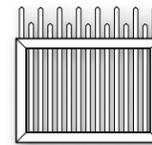
CLASSIC VICT. PICKET



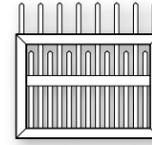
VWG700



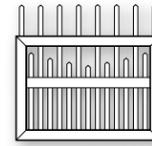
VWG701



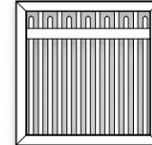
VWG702



VWG703



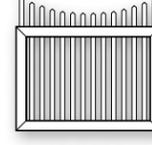
VWG703S



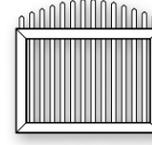
VWG705



VWG706



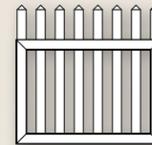
VWG707



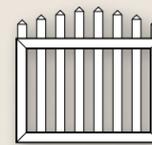
VWG708

Standard 3' & 4' Width Walk Gates (VWG), and 5' & 6' Width Drive Gates (VDG) (Custom Sizes and Styles Available)

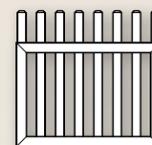
CONTEMPORARY PICKET



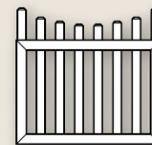
VWG401-TR



VWG403-TR



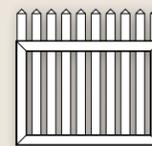
VWG350-TR



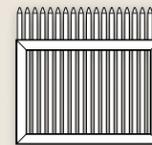
VWG352-TR



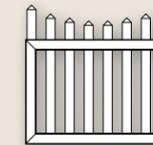
VWG356-TR



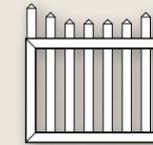
VWG401R-TR



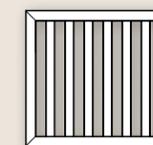
VWG401NR-TR



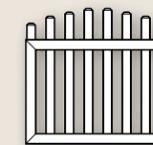
VWG402-TR



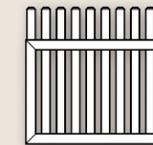
VWG406-TR



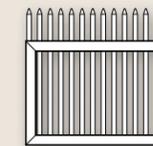
VWG351-TR



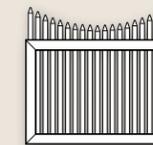
VWG353-TR



VWG353R-TR

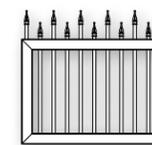


VWG401N-TR

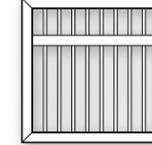


VWG402NR-TR

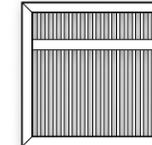
ORNAMENTAL PICKET



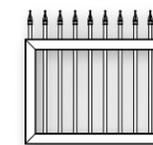
VWG0100



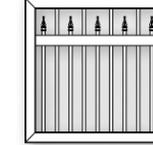
VWG0202



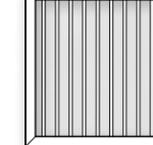
VWG0402



VWG0101



VWG0200

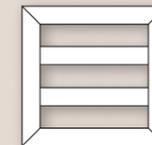


VWGOV52

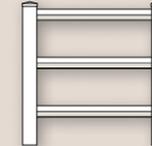
POST AND RAIL



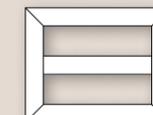
V2RWG



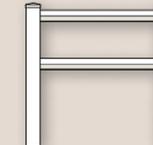
V4RWG



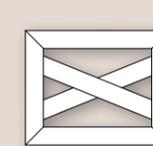
VDRG-43



V3RWG

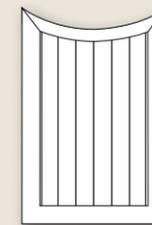


VDRG-42

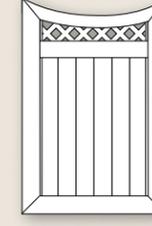


VWGCB

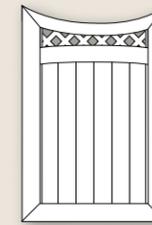
ACCENT GATES



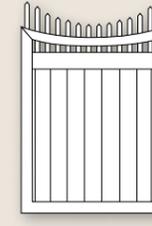
VBG1



VBG3



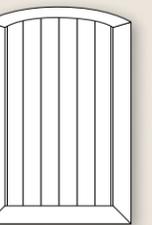
VBG5



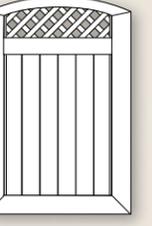
VBG7



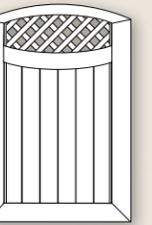
VBG10



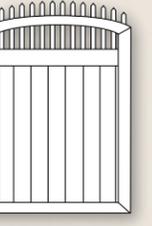
VBG2



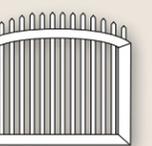
VBG4



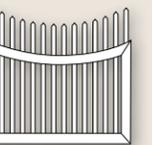
VBG6



VBG8



VBG11

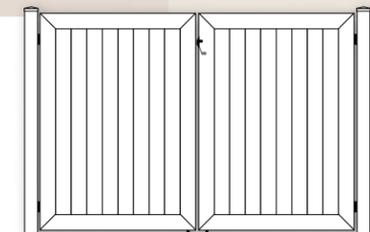


VBG12

DRIVE GATES

For extended openings, simply order two gates to fill. (Up to 12' wide openings).

Shown: Two 5' Wide VDG300-56





The Best Gates in the Business

Uni-Weld™ Illusions Vinyl Gates feature welded corners that perfectly match the look of your fence. What's more, every Illusions gate has an internal truss system to add strength, stability, and longevity. As an added bonus, all gates over 4' wide have an extra layer of protection with the addition of an X-Brace.

CHECK OUT MORE IMAGES AT WWW.ILLUSIONSFENCE.COM

All Gates
OVER 4' Wide
Have X-Brace
for Added
Strength!

QuickShip V3701-6 & VDG3701-56 Matching T&G privacy drive gates with Framed Classic Victorian tops on 8" Majestic posts. This photo also shows the Illusions Extra-Strong Hinges (IESH), 24" drop rods (DRAS), Gate Stop/Handle Combo (VGSH), and stainless steel hatchet latch (HLSS). Gates shown in Classic White. Gate Hardware in Black. **IMPORTANT:** Always use a vinyl gate stopper (VGS or VGSH) and two sets of drop rods (DRAS) on double drive gates.



QuickShip VBG2 Grand Illusions Vinyl Woodbond Mahogany 4' wide by 6' tall crowned top solid T&G double gates entry. Shown with CPH55 hinges, HLSS hatchet latch, 24" DRAS drop rods, and VGSH gate stop/handle combo. All 4' and 5' wide by 6' tall WoodBond VBG2 gates are QuickShip items.



"ONE OVER TWO" T&G with Scalloped Victorian top with curved top (VBG7) over two gates and VGS vinyl gate stop and Bronze hatchet latch. Gates Shown in Grand Illusions Vinyl Woodbond Rosewood.



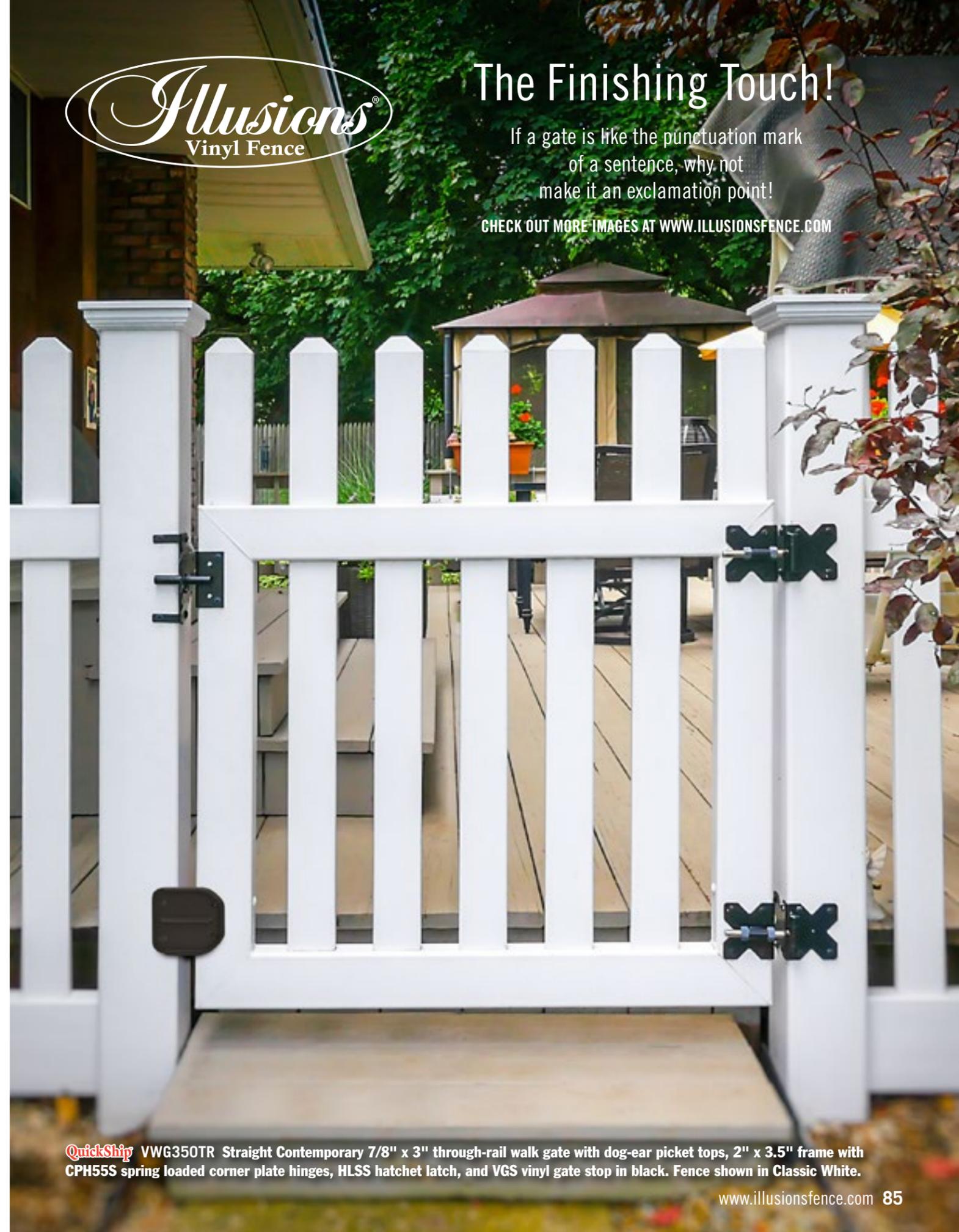
VBG4SQ Crowned T&G with square lattice top walk gate, CPH55 stainless steel corner plate hinges, VGSH vinyl gate stop/handle combo and HLSS hatchet latch. Hardware shown in black. Gate Shown in Grand Illusions Vinyl Woodbond Rosewood and GI Color Spectrum Black.



The Finishing Touch!

If a gate is like the punctuation mark of a sentence, why not make it an exclamation point!

CHECK OUT MORE IMAGES AT WWW.ILLUSIONSFENCE.COM



QuickShip VWG350TR Straight Contemporary 7/8" x 3" through-rail walk gate with dog-ear picket tops, 2" x 3.5" frame with CPH55S spring loaded corner plate hinges, HLSS hatchet latch, and VGS vinyl gate stop in black. Fence shown in Classic White.



VWGSQ Old English Square lattice gate shown with THAHD Tough Hinge Adjustable Heavy Duty hinges, VGS vinyl gate stop and HLSS hatchet latch. Gate shown in Classic White.



VDG300WB Double drive gate entry in Mix and Match™ Classic White and Classic Beige colors shown with two DRAS drop bars in Black.



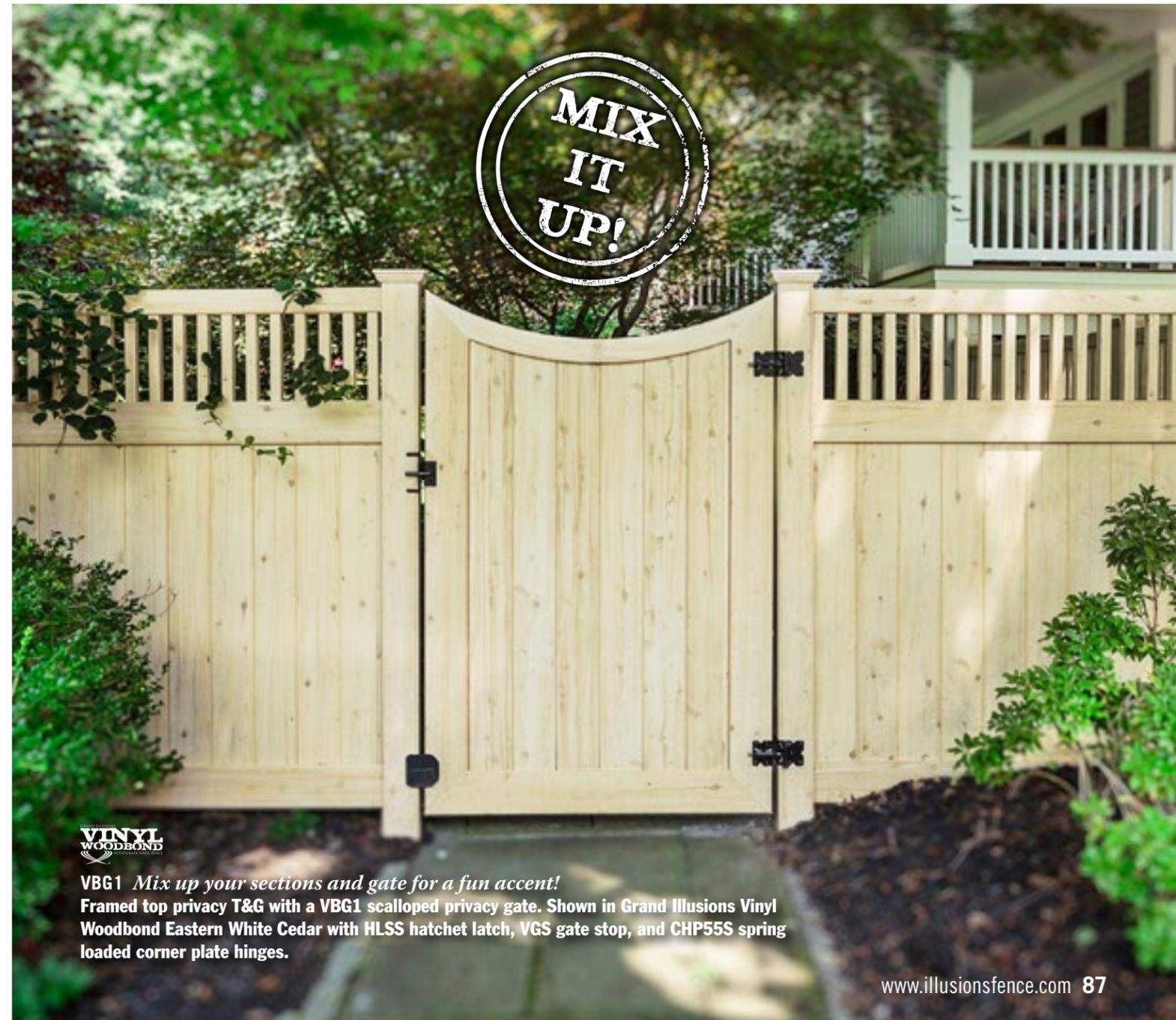
VWG3215SQ Rosewood T&G with Square 1-3/4" lattice gate, VGS gate stop, CPH55 hinges, and HLSS hatchet latch



VWG700-46 Mahogany 6' High Straight Classic Victorian gate (Mid-rail required for 6' High)



VWG3707 T&G bottom with a scalloped Classic Victorian gate inside of a VARBG Grand Arbor entranceway hung with CPH55S hinges, HLSS latch, and VGS gate stop/handle combo. Shown in Grand Illusions Vinyl Woodbond Walnut.



MIX IT UP!



VBG1 Mix up your sections and gate for a fun accent! Framed top privacy T&G with a VBG1 scalloped privacy gate. Shown in Grand Illusions Vinyl Woodbond Eastern White Cedar with HLSS hatchet latch, VGS gate stop, and CHP55S spring loaded corner plate hinges.



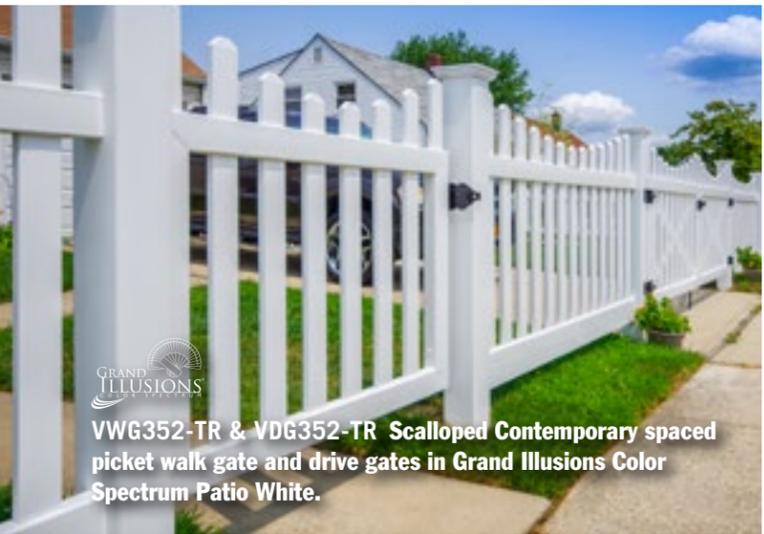
VWG3700 In Classic White with CPH55 hinges and HLSS hatchet latch and VGS gate stop



QuickShip VWG300-46 4' wide x 6' high Classic White T&G Solid walk gate shown with White CPH55-WT hinges, White VGS-WT gate stop, and White HLSS-WT hatchet latch.



QuickShip VBG4-46 4' wide x 6' high Classic White crowned top solid privacy T&G gate with diagonal lattice and Majestic 8" x 8" posts



VWG352-TR & VDG352-TR Scalloped Contemporary spaced picket walk gate and drive gates in Grand Illusions Color Spectrum Patio White.

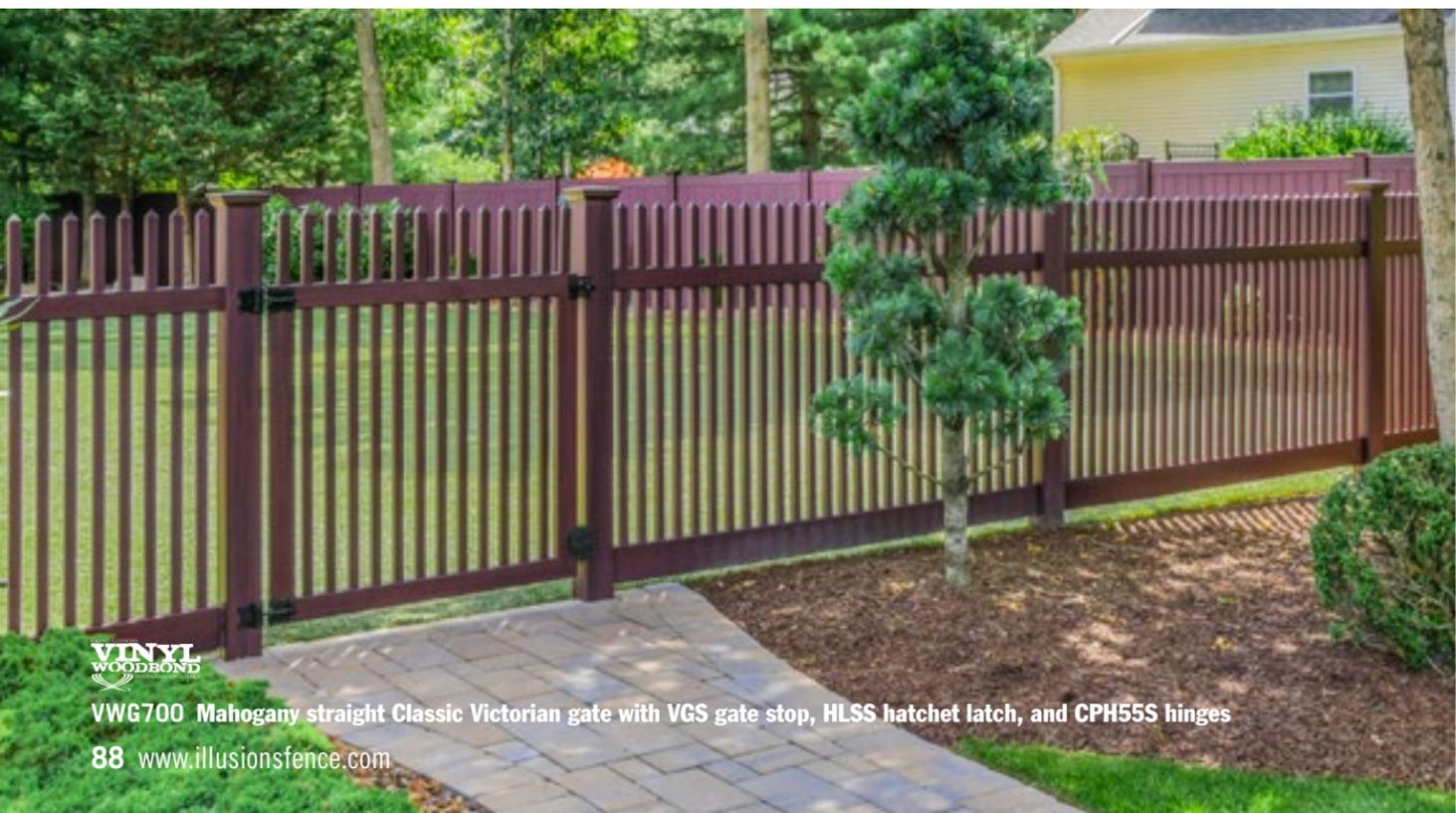


VWG5708 Semi-Privacy with 7/8" x 6" boards with a crowned Classic Victorian picket top. Shown in Grand Illusions Color Spectrum Hunter Green.

Matches Page 42 Style



VWG703S Scalloped staggered picket Classic Victorian gate. Shown in Grand Illusions Color Spectrum Evergreen.



VWG700 Mahogany straight Classic Victorian gate with VGS gate stop, HLSS hatchet latch, and CPH55S hinges



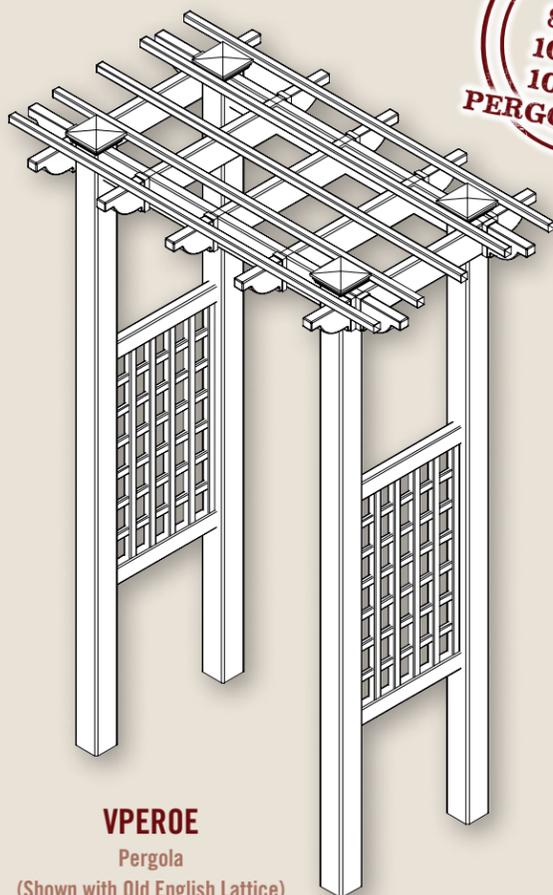
VWG500A Semi-privacy alternating 7/8" x 6" and 7/8" x 1-1/2" board walk gate with Coachman (V55TD) caps. Shown in Grand Illusions Color Spectrum Brownstone.

Arbors & Pergolas

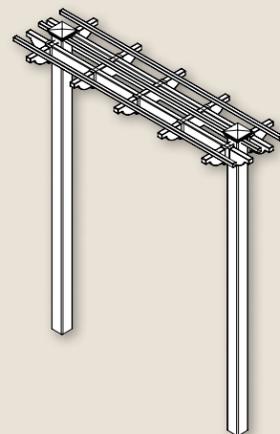


Illusions Arbors & Pergolas are an important option to help add flair to your fence installation by taking it from a good looking fence install to a great looking fence install in one simple step. Use with a gate or as a fun ornament for your landscaping.

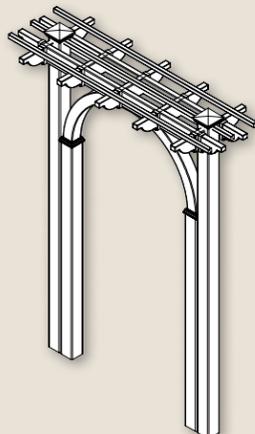
ASK ABOUT
8' x 8'
8' x 12'
10' x 10'
10' x 12'
PERGOLA KITS



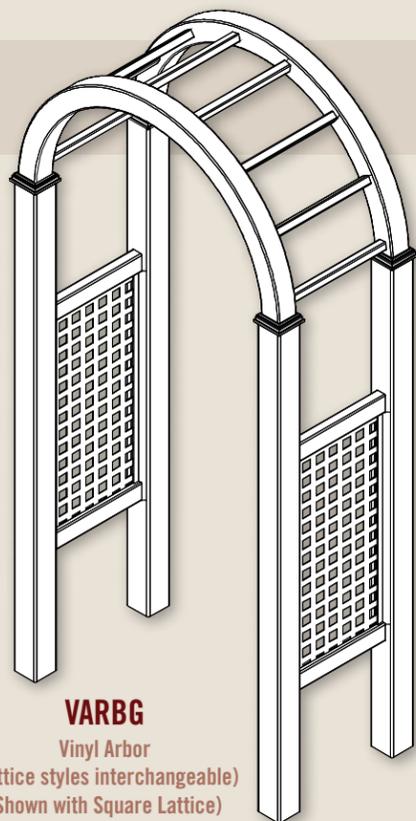
VPEROE
Pergola
(Shown with Old English Lattice)



VPER2P
2 Post Pergola



VPER4P
4 Post Pergola with Arch



VARBG
Vinyl Arbor
(Lattice styles interchangeable)
(Shown with Square Lattice)

NOTE: Only up to 75" wide for arbors



VARBG Grand Arbor with 2-3/4" diagonal lattice side panels. V3700 sections routed into back posts. Shown in Classic White.



www.illusionsfence.com



The Finishing Touch

If you're looking for the perfect finishing touch for your fence installation, we recommend taking a look at a gorgeous Illusions arbor or pergola.

We know you'll fall in love!

WWW.ILLUSIONSFENCE.COM



VPER4P 4-post pergola with arch shown with V700 sections and a VWG707 gate. Shown in Grand Illusions Color Spectrum Black.



VARBG Grand Arbor with 1" diagonal lattice side panels and V300GW sections routed into back posts. Shown in Classic Gray and Classic White.



VINYL
WOODBOND

VARBG
(Front) Grand Arbor with 1-3/4" square lattice side panels. (Back) V3215SQ T&G with square lattice. Shown in Grand Illusions Vinyl Woodbond Walnut.



VPEROE Old English 4-post pergola. Shown in Classic White



VPER4P Classic White 4-post pergola with arch



VPER2P 2-post pergola top on 5" posts. Shown in Classic White

Caps and Hardware

Every great cake needs its frosting!

Illusions Vinyl Fence caps and hardware are made to combine safety and quality with aesthetics. All Illusions caps are matched perfectly to their corresponding colors and wood grains, and many of the most popular hardware items are available in Black, White, and NEW Hammered Bronze.

All Illusions Gate Hardware is custom designed to our specifications and manufactured using only the highest quality materials held to the same rigorous standards we use for all of our products.

POOL OWNERS: Make sure you consult with your fence installation company about which hardware is appropriate for local pool code compliance.

IMPORTANT: It is recommended to always use a Vinyl Gate Stopper (VGS or VGSH) on all gates and two sets of Drop Rods (DRAS) on double drive gates.



V88NE Majestic 8" x 8" New England Cap

Hardware Color Options



CPH55S Spring loaded corner plate hinges



Post Caps



V55FO EXTERNAL FLAT V55NE NEW ENGLAND V55FG FRENCH GOTHIC V55P PALACE SOLAR V55SO SOLAR V55BC BALL V55CM COACHMAN V55TD TEARDROP

Picket Caps



V783PC POINTED CAP 7/8" x 3" V783DEC DOG EAR CAP 7/8" x 3" V786DEC DOG EAR CAP 7/8" x 6" V7815PC POINTED CAP 7/8" x 1-1/2" V15PC PYRAMID CAP 1-1/2" x 1-1/2" V11FG FRENCH GOTHIC 1" x 1" V11RF ARROWHEAD 1" x 1" V11TF BOY SCOUT 1" x 1"

Hardware

Hinges

All Illusions Gate Hardware is custom designed to our specifications and manufactured using only the highest quality materials held to the same rigorous standards we use for all of our products. Many of our products are available in black, white, and bronze. Use a Vinyl Gate Stopper (VGS or VGSH) on all gates and two sets of Drop Rods (DRAS) on double drive gates.



CPH55-BK CORNER PLATE HINGE (Black or White) (Sold in pairs) CPH55S SPRING LOADED CORNER PLATE HINGE (Black, White, or Bronze) (Sold in pairs) THSL TRUE-CLOSE SPRING HINGE (Black Only) (Sold in pairs) THAHD-BK ADJUSTABLE TRUE-CLOSE SPRING HINGE (Black or White) (Sold in pairs) IESH X-TRA STRONG HINGE (Black or White) (Sold in pairs)

Latches



MLDD-BK MAGNETIC GATE LATCHES (Black or White) MLS-BK SMALL MAGNETIC GATE LATCHES (Black or White) HLSS STAINLESS STEEL HATCHET LATCH (Black, White, or Bronze) V21SS STAINLESS STEEL GRAVITY LATCH W/PLATE (Black, White, or Bronze) V21LL GRAVITY LATCH KEYED 2-SIDES (Black or White)

Misc.



DRAS OR DRAS48 24" OR 48" DROP ROD (Black or White) (Bronze Also for 24") VGSH GATE STOP/HANDLE COMBO (Black or White) VHDL GATE HANDLE (Black, White, or Bronze) VGS PVC GATE STOP (Black or White) CSB-12SS STAINLESS STEEL SPRING CLOSER (Black or White)

NOTE: Items on this page are not to scale.



www.illusionsfence.com

Fence Specifications



WHAT IS ASTM F964-13?

Scope

ASTM F964-13 is considered the "end all, beat all" testing specification for vinyl fence. The purpose of this specification is to establish a recognized standard of quality for exterior vinyl profiles for use in assembling agricultural, commercial, and residential fencing and railing. This specification covers Illusions Vinyl Fence sections and the EverStrong Profiles[®] used to fabricate them.

Materials

Illusions Vinyl Fence Products are manufactured using Rigid Poly Vinyl Chloride (PVC) compounds for exterior-profile extrusions that meet the requirements of ASTM Specification D4216.

Manufacture

Illusions Vinyl Fence Products are manufactured to meet cell Class 3-30233-23 as defined in Specification D4216. Illusions compounds have higher cell classification because one or more properties are superior to those used in standard acceptable compounds.

Color/Consistency Testing – The PVC compound in extruded section shall maintain uniform color and be free of any visual surface or structural changes, such as peeling, chipping, cracking, flaking, or pitting after weathering at intervals of six months and one year for white and for six months, one year, and two years for all other colors in hot, dry climate such as Phoenix, AZ; a hot humid climate, such as Miami, FL; and a temperate northern climate, when tested in accordance with ASTM Performance Weathering Requirements (TABLE 1).

Weathering Testing – The PVC compound shall have a minimum impact resistance of 0.6 in.-lb/mil (2670 J/m) after weathering six months and one year in a hot, dry climate such as Phoenix, AZ; a hot, humid climate, such as Miami, FL; and a temperate northern climate, when tested in accordance with ASTM Performance Weathering Requirements. The PVC compound shall have successfully met the weathering requirements prescribed for six months at each climatic testing site prior to use in production of exterior-profile extrusions, when tested in accordance with ASTM Performance Weathering Requirements (TABLE 1).

ASTM Specifications Met

- D256 - To determine Izod impact properties
- D618 - Practice for Conditioning Plastics for Testing
- D635 - Test Method for Rate of Burning and/or Extent and Time of Burning of Plastics in a Horizontal Position
- D638 - To determine tensile properties
- D648 - To determine heat distortion temperature
- D696 - Test Method for Coefficient of Linear Thermal Expansion of Plastics Between 0^oC and 30^oC with a Vitreous Silica Dilatometer
- D790 - To determine flexural properties
- D792 - To determine specific gravity
- D883 - Terminology Relating to Plastics
- D1435 - Practice for Outdoor Weathering of Plastics
- D1600 Terminology for Abbreviated Terms Relating to Plastics
- D1784 - Specification for Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds
- D1898 - Practice for Sampling of Plastics
- D2240 - To determine Shore hardness values
- D2244 - Practice for Calculation of Color Tolerances and Color Differences from Instrumentally Measured Color Coordinates
- D2565 - Practice for Xenon-Arc Exposure of Plastics Intended for Outdoor Applications
- D4216 - Material Class Number 1-32333-3. To establish Cell Classification of PVC material. Illusions compounds have higher cell classification because one or more properties are superior to those used in standard acceptable compounds
- D4226 - Test Methods for Impact Resistance of Rigid Poly-(Vinyl Chloride) (PVC) Building Products
- D4726 - Specification for Rigid Poly(Vinyl Chloride) (PVC) Exterior-Profile Extrusions Used for Assembled Windows and Doors
- E-84-04 - Used to determine the flame spread value of PVC material; Illusions burn rate is significantly lower than allowed value

Quality Assurance

Illusions Vinyl Fence Products are run through dimensional tests at the startup of a production run and every two hours thereafter including flattening, extrusion quality, impact resistance, warp, color comparison with standard color samples, capstock thickness, and bond testing will be done at the startup of a production and once per shift thereafter with a minimum of two tests per 24 hours of production.

TABLE 1 - Required Exposures for PVC Extrusions - In Process

Color of PVC Extrusions	Exposure Climate	Required Exposure Times, Months*
White	hot, dry (Phoenix, AZ)	6 and 12
	hot, humid (Miami, FL)	6 and 12
	northern temperate	6 and 12
Any other color	hot, dry (Phoenix, AZ)	6, 12 and 24
	hot, humid (Miami, FL)	6, 12 and 24
	northern temperate	6, 12 and 24

*It is recommended that separate specimens be used for each exposure time.



The VMA (Vinyl Manufacturers Association), is the Voice of the Vinyl Fence and Railing Industry and this is their certification logo. VMA Certified Illusions Vinyl Fence products meet or exceed industry standards.

THESE ARE THE RESULTS FROM AN ACCELERATED WEATHER TESTING CHAMBER IN LABORATORY CONDITIONS

The Illusions[®] Vinyl Fence Advantage

This test is run according to ASTM Standard G-155, Cycle #1. All Illusions[®] Vinyl Fence Product is guaranteed to be made from 100% Pure Virgin Vinyl and assembled according to ASTM F964. Please note the difference in color retention and be assured, Illusions[®] Vinyl Fence will have uniformed color and be free of any visual surface or structural changes such as: peeling, chipping, cracking, flaking, or pitting after weathering.

Be assured! Insist on Illusions[®] Vinyl Fence Products.

Competitor:
450 Hrs.
(4-5 Years)

Illusions[®]:
1000 Hrs.
(10-11 Years)

WOW!
THAT WOULD COST A FORTUNE IN RE-INSTALLS!

Need Vinyl Railing Too?

Looking for the perfect railing to match your brand new Illusions Vinyl Fence?

From the tallest skyscraper to your front porch, ICC-ES AC174 certified Illusions Vinyl Railing System is the perfect choice for your next railing installation. Made of 100% Pure Virgin Vinyl, all styles are available in all colors and woodgrains.

(Ask your local Illusions dealer for the Illusions Vinyl Railing brochure to find out more.)



www.illusionsvinylrailing.com

Illusions[®]

Vinyl Fence

www.illusionsfence.com



Professional Fence Dealer

- Beautify Your Outdoor Living Space
- Enjoy Stylish Privacy & Security
- Increase Your Property Value
- Create a Gorgeous Backyard Oasis
- Every Style is "Neighbor Friendly"
- VMA Certified 100% Pure Virgin Vinyl
- Choose from 36 Colors and 5 Woodgrains



Color Protection By:

